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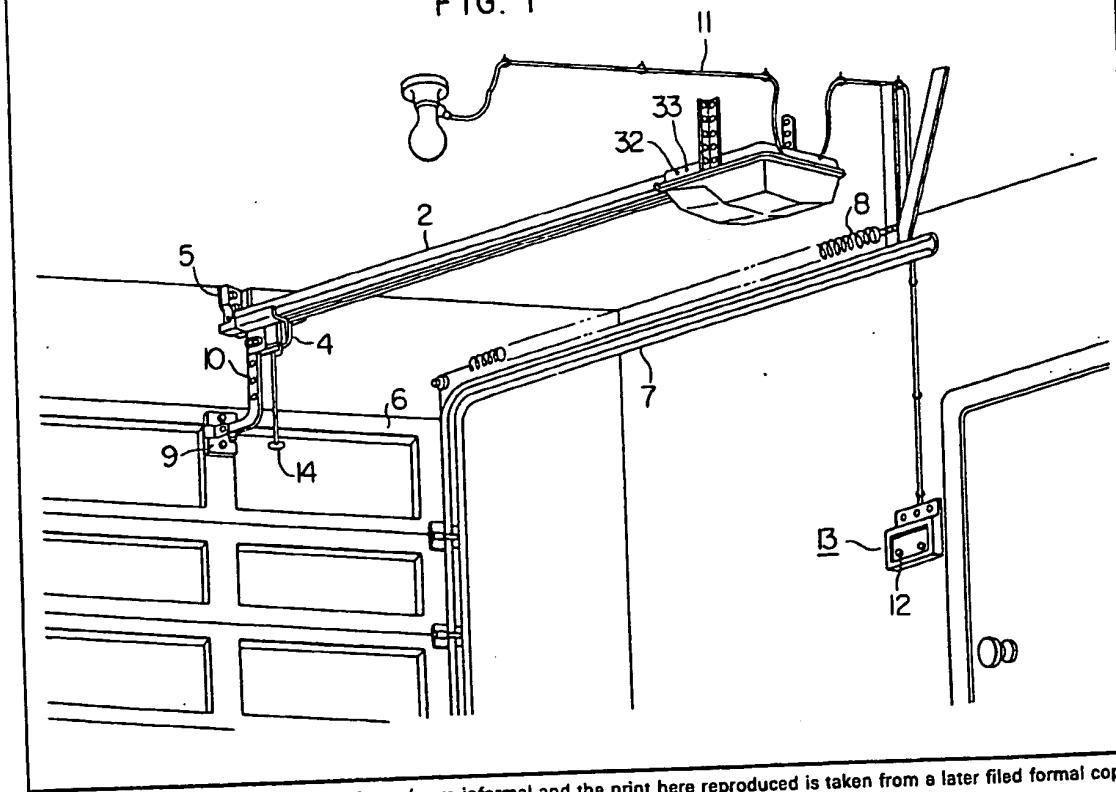
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(54) Door operation control apparatus

(57) A door operation control apparatus comprises a memory circuit for storing a programmed data on door control processes in the form of a combination of command codes. A door operation input signal, a mode or condition detection signal from a door operating device and the condition of the program being executed are used to determine logically the optimum door operating mode, thus controlling the door operating device.

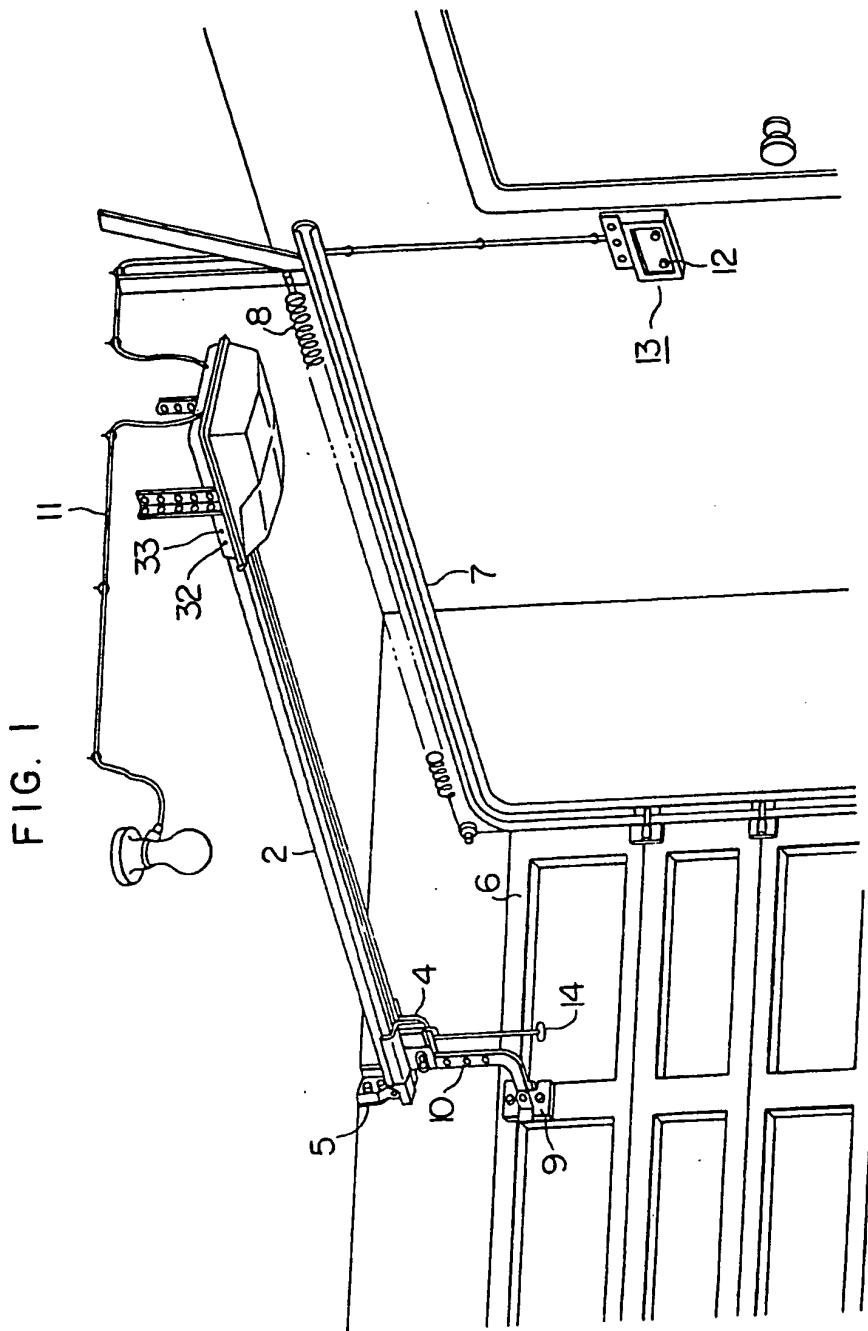
**FIG. 1**



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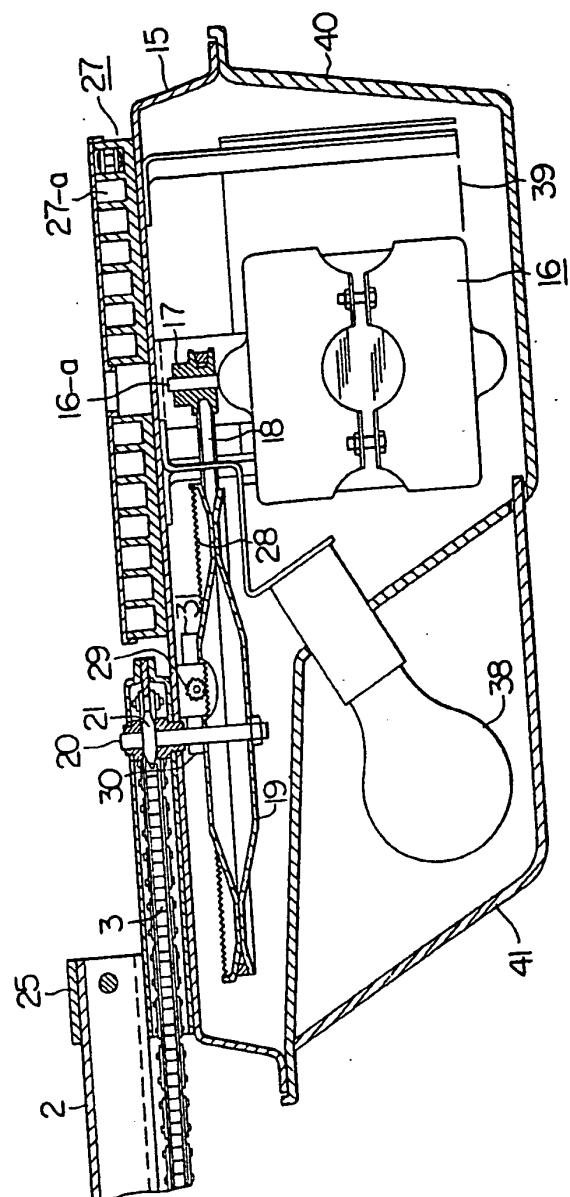
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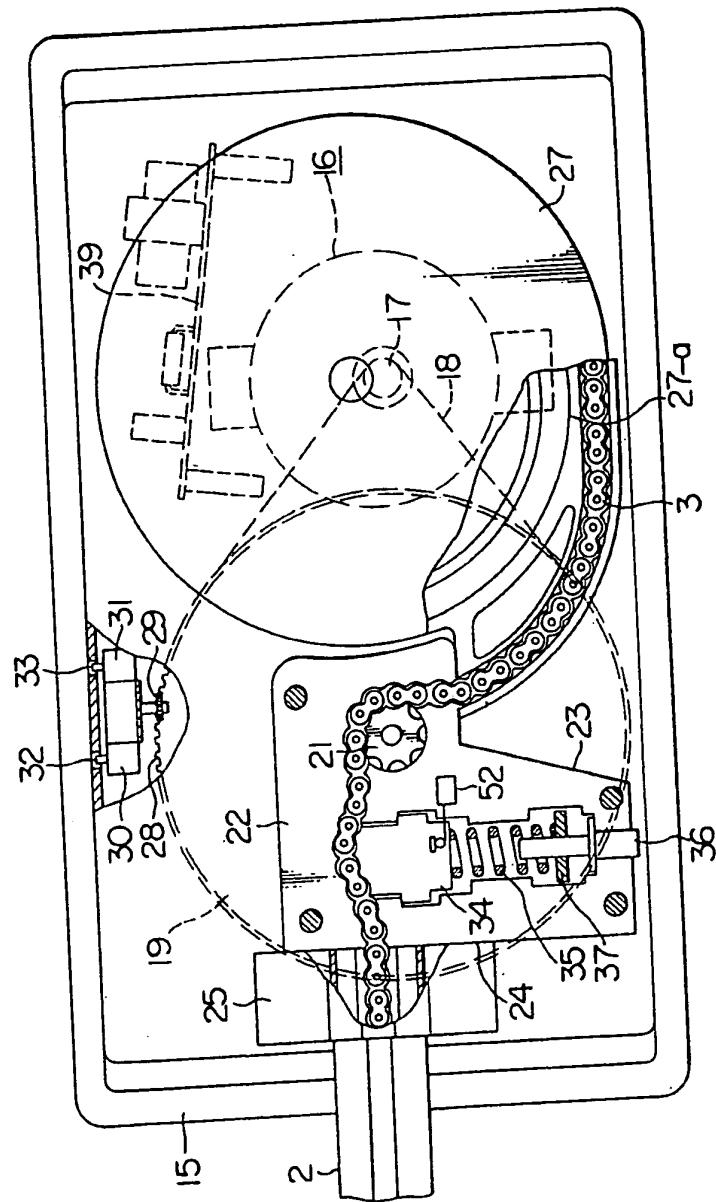
FIG. 2



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FIG. 3



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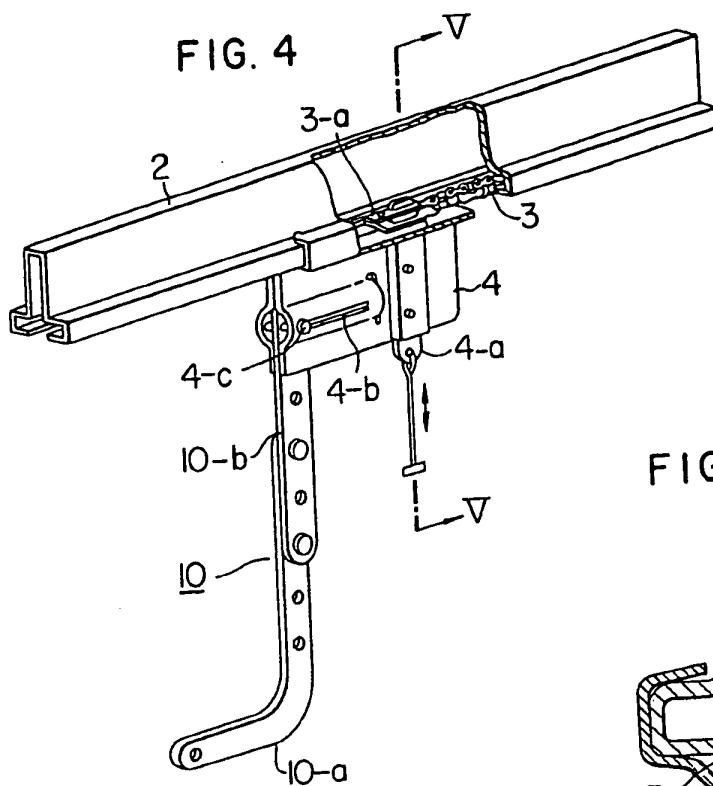
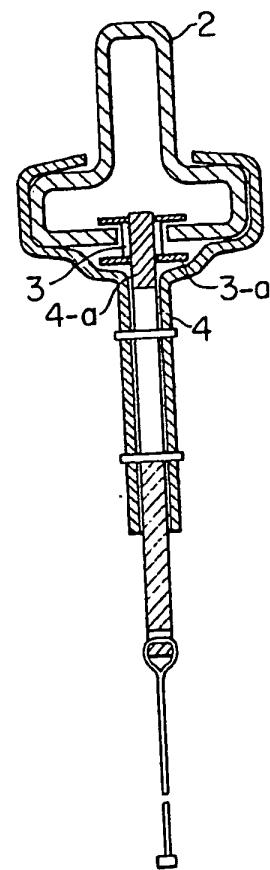


FIG. 5



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FIG. 4

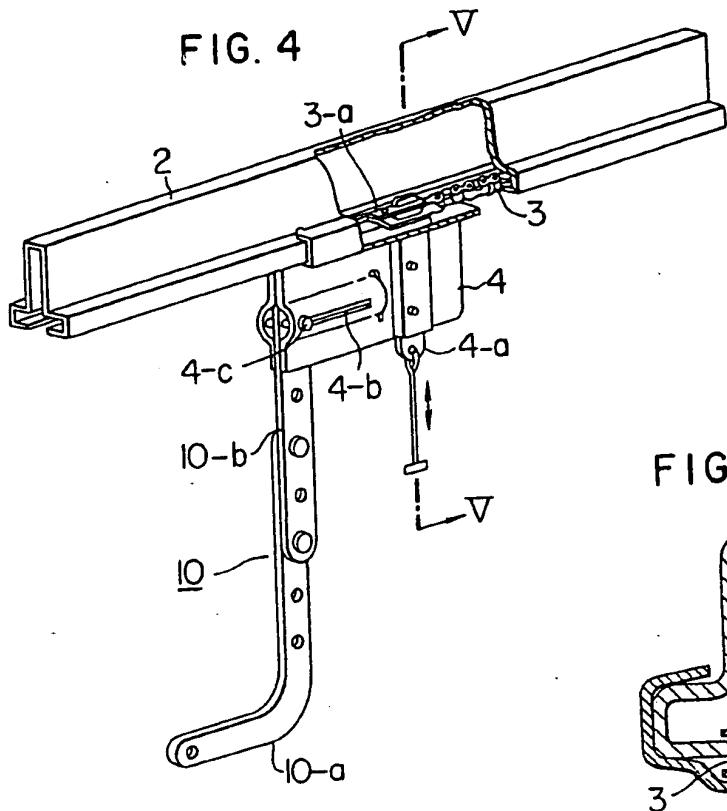
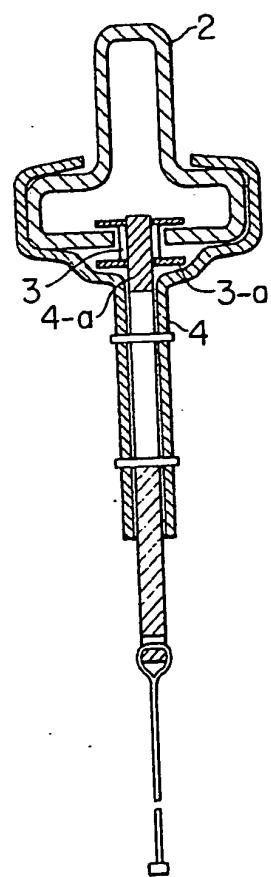


FIG. 5



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FIG. 6

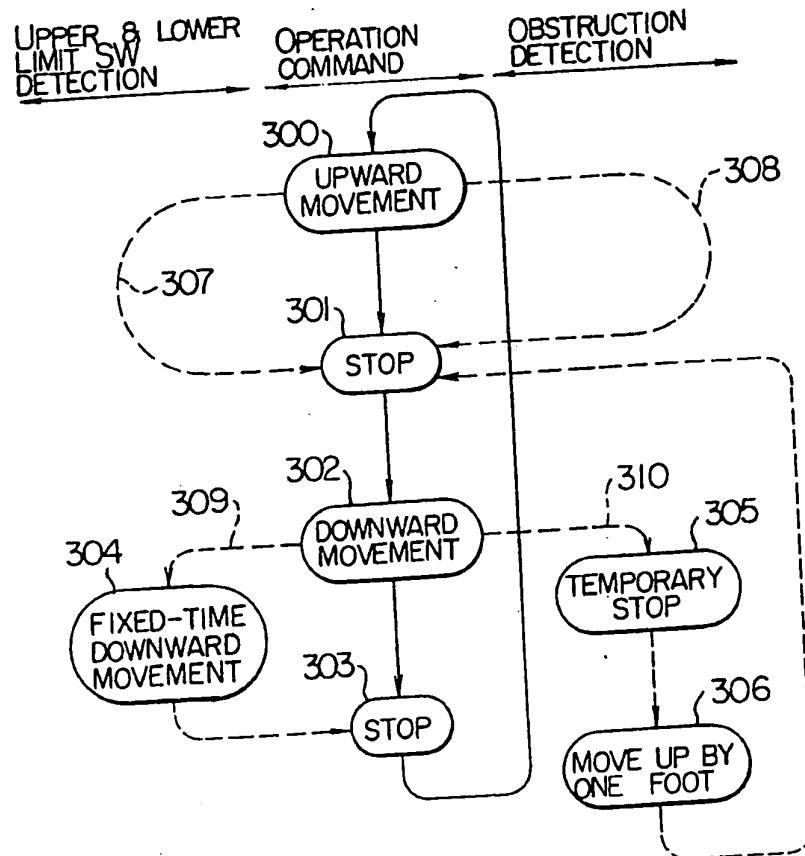
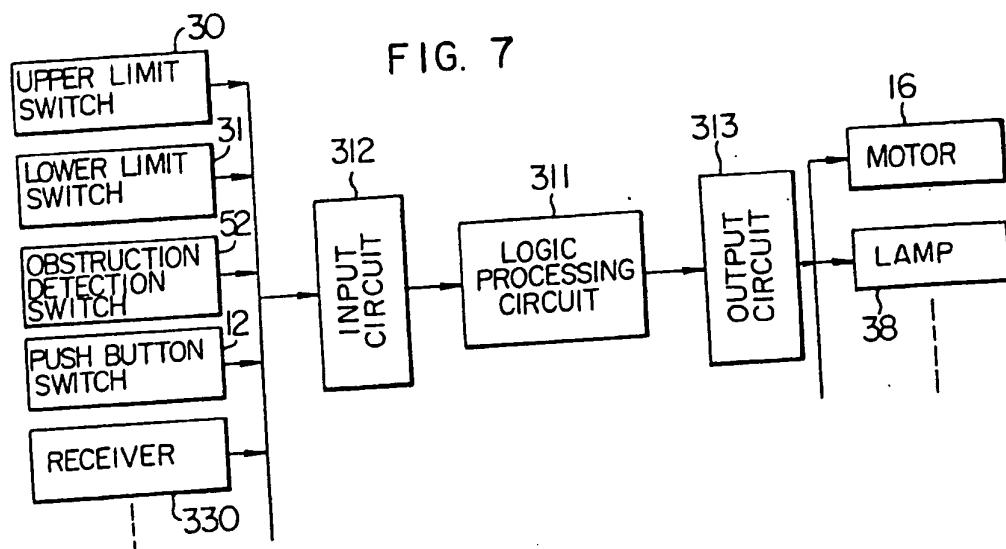
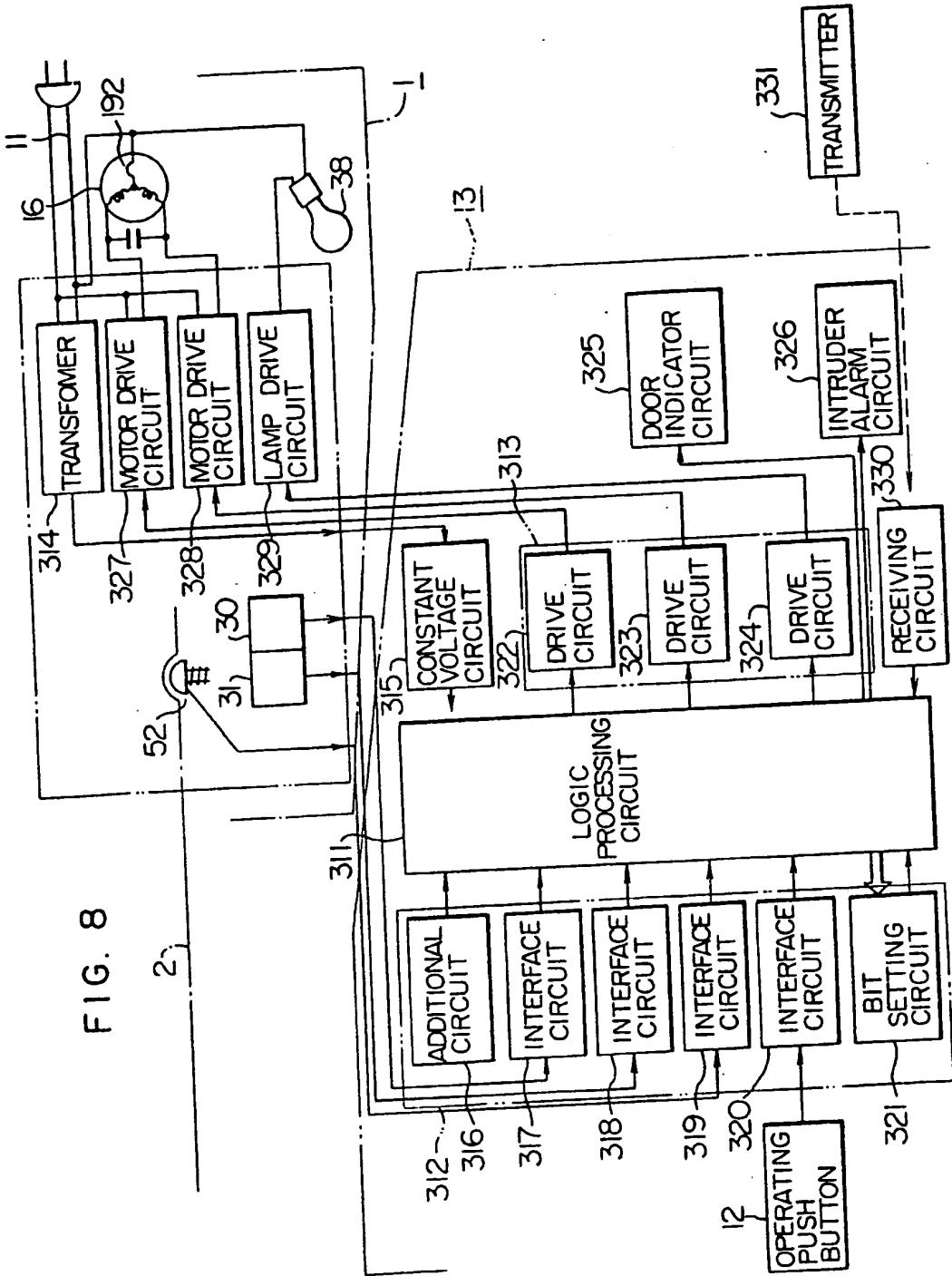


FIG. 7



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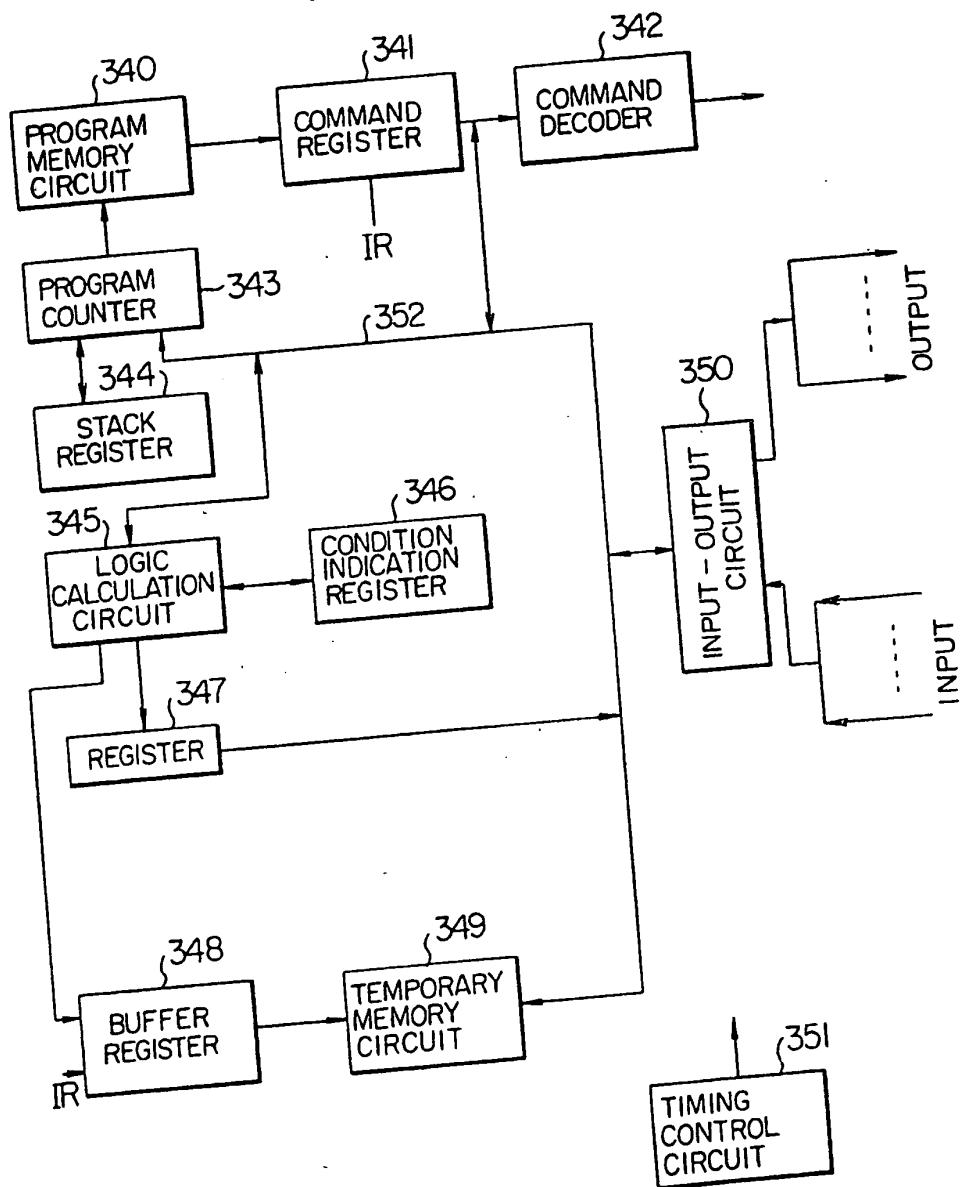
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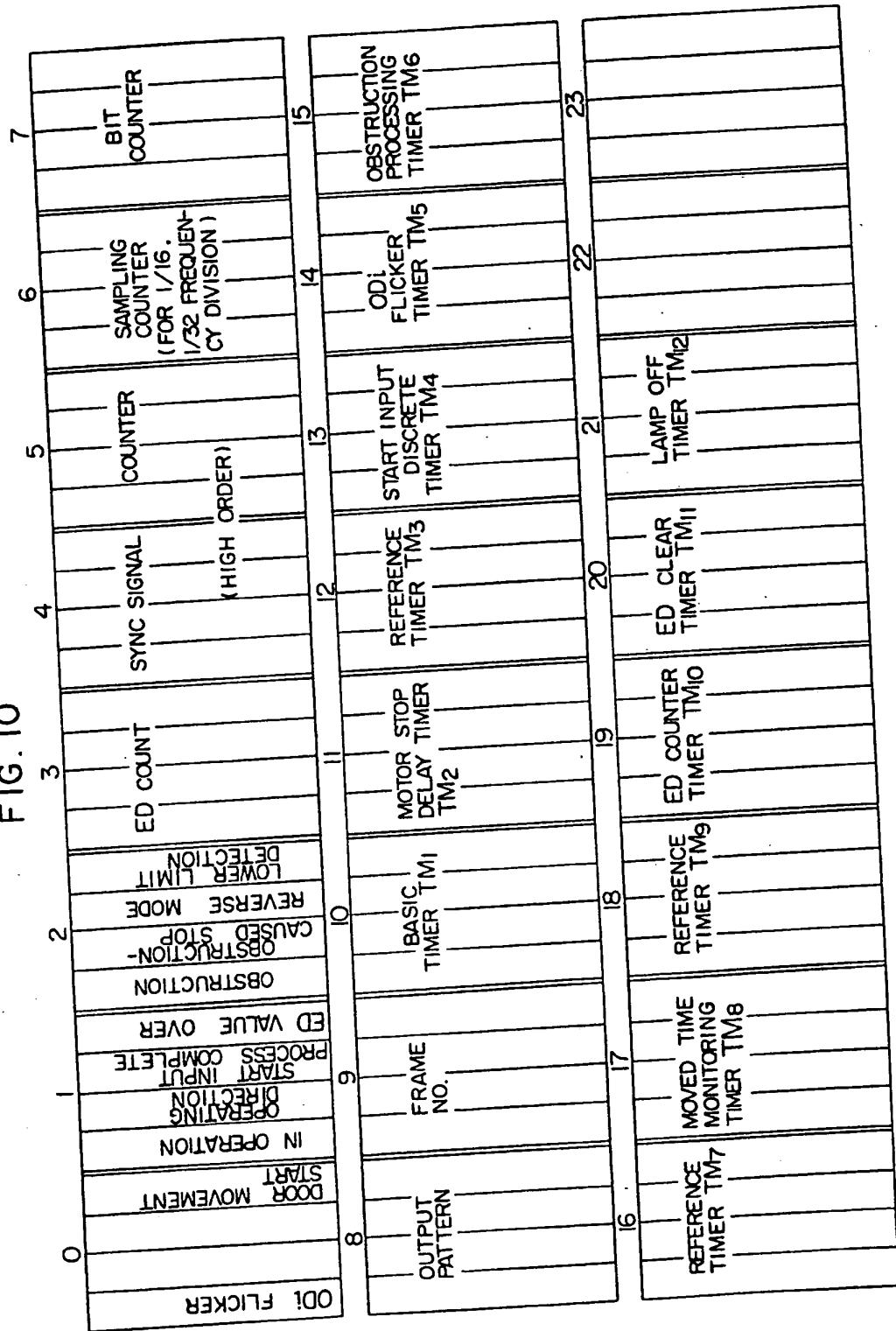
FIG. 9



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FIG. 10



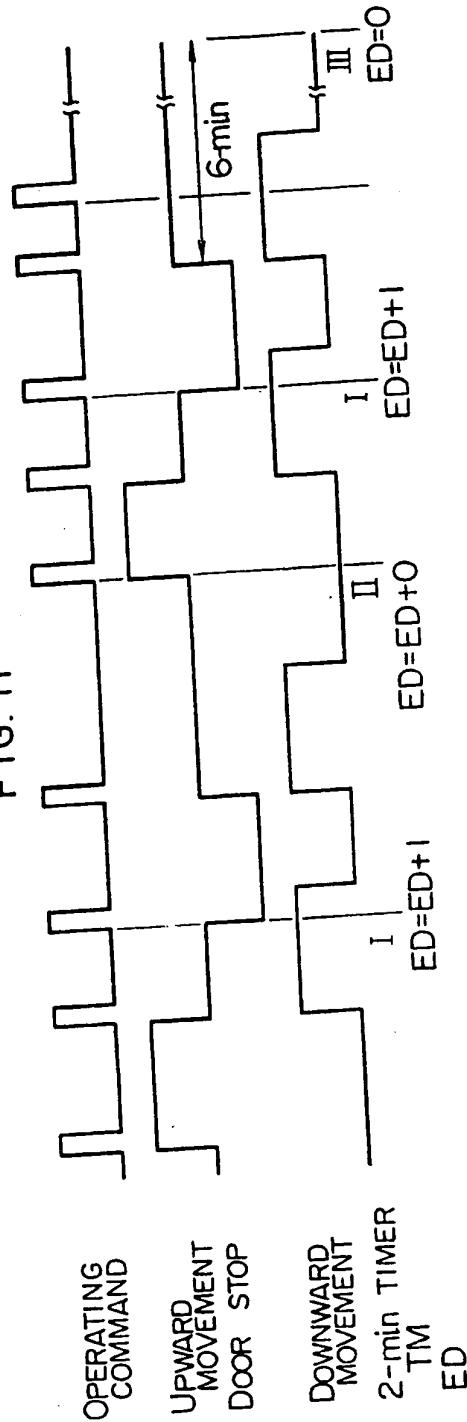
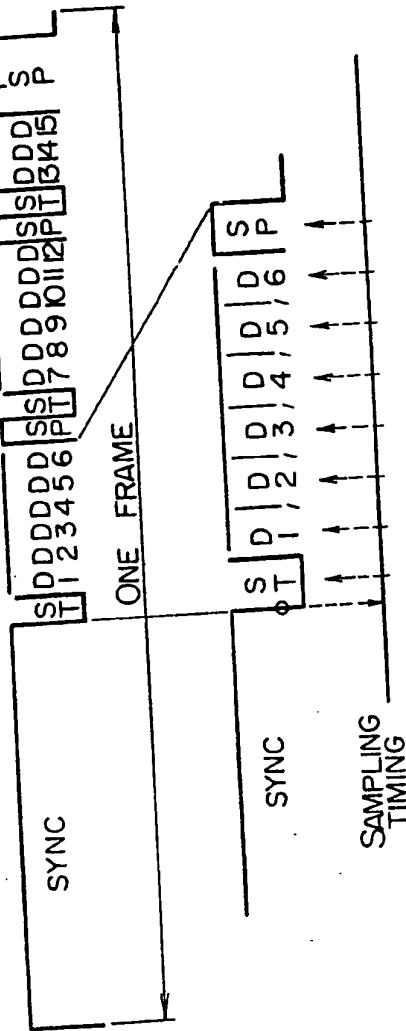


FIG. 13



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FIG. 14

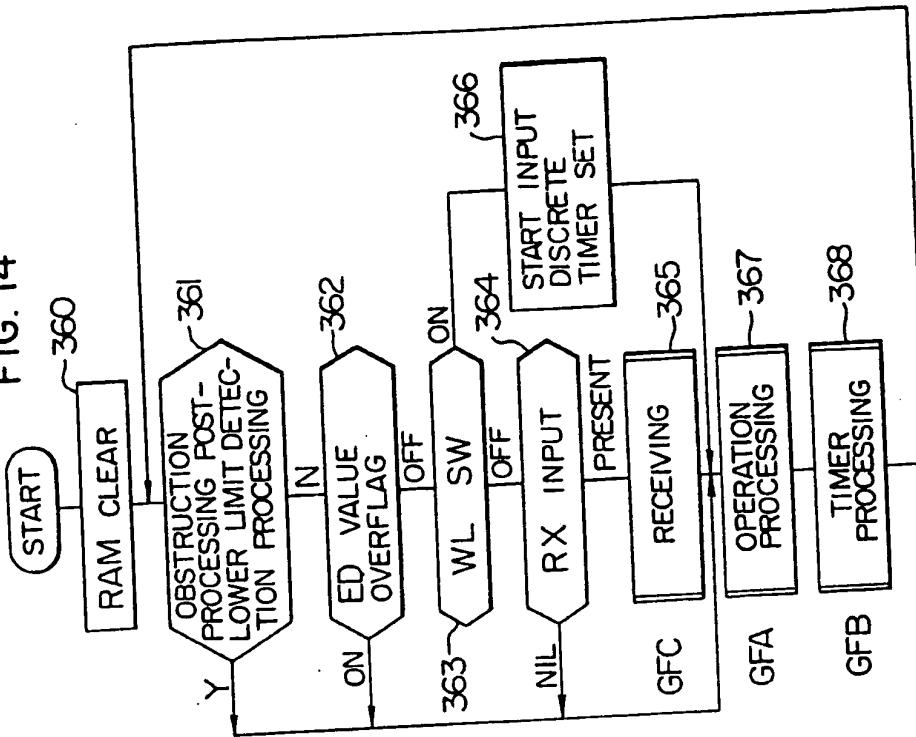
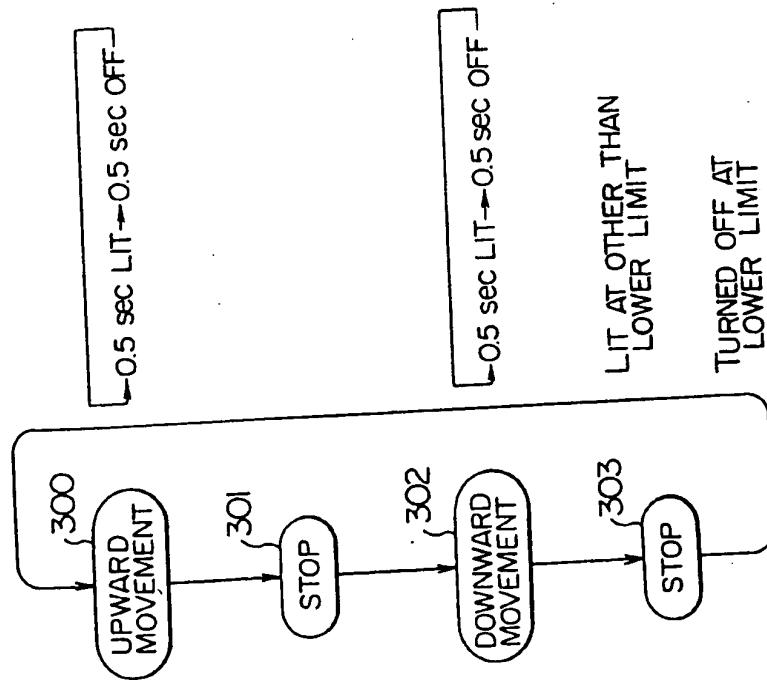


FIG. 12



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FIG. 15

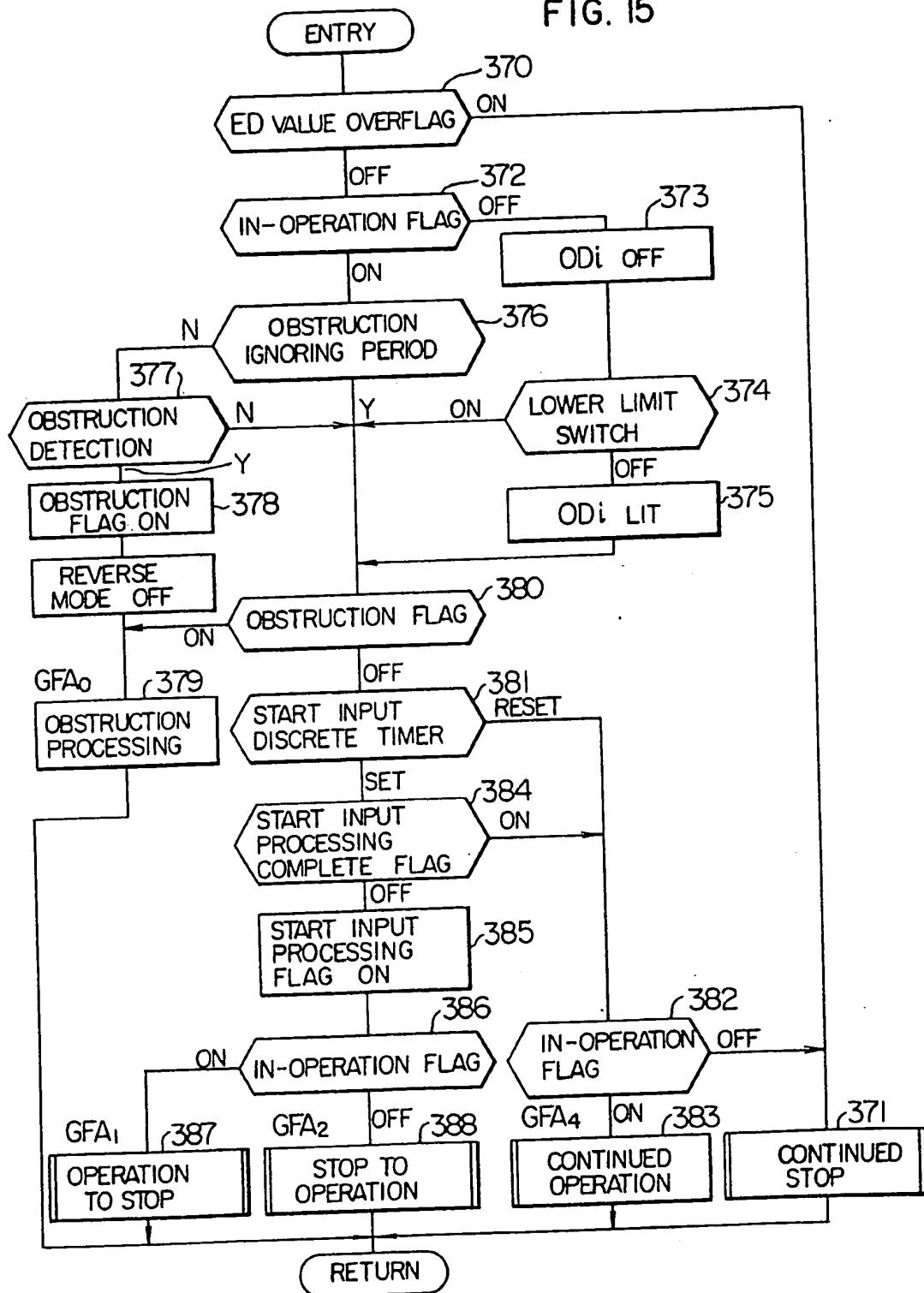
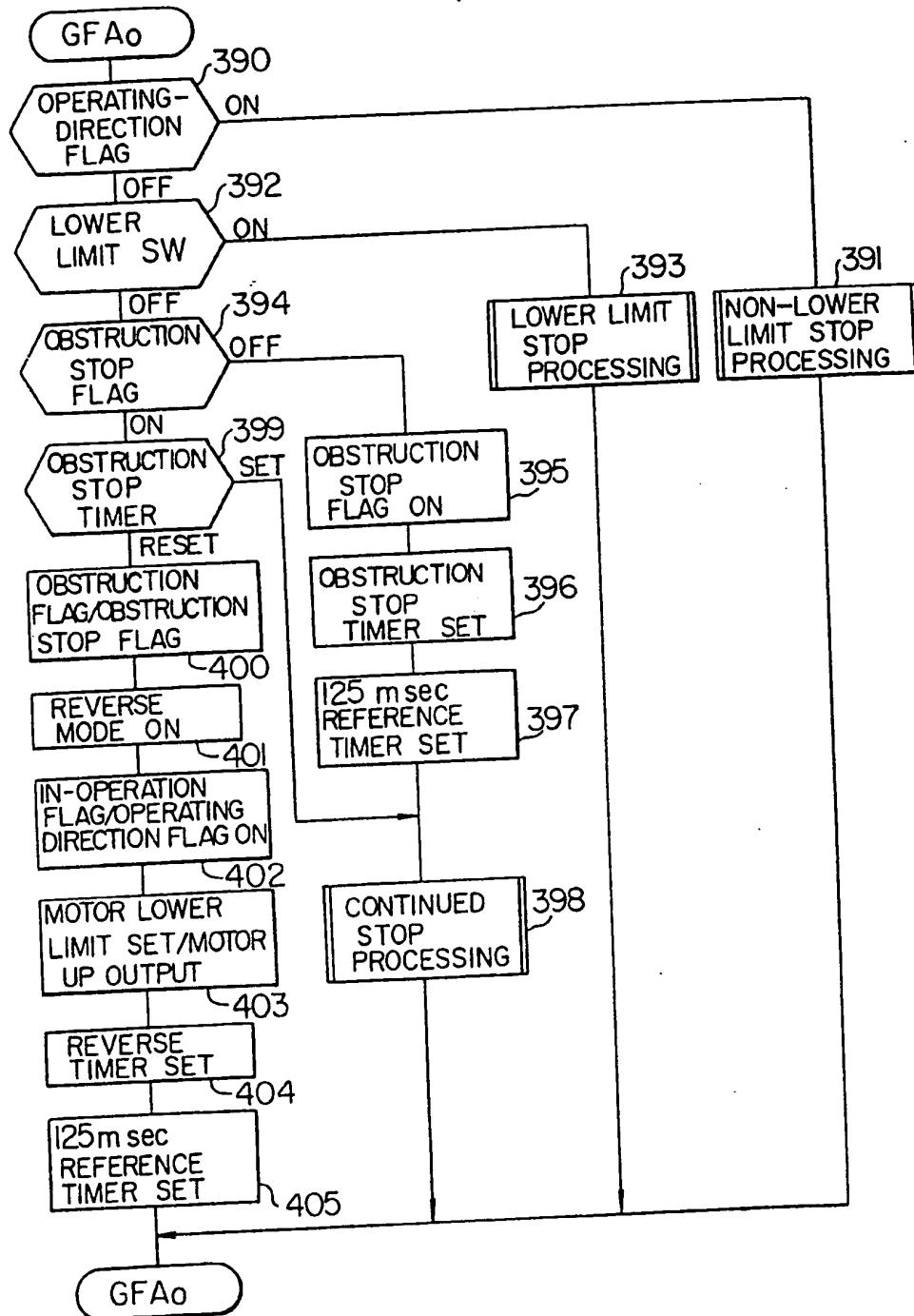


FIG. 16



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FIG. 19

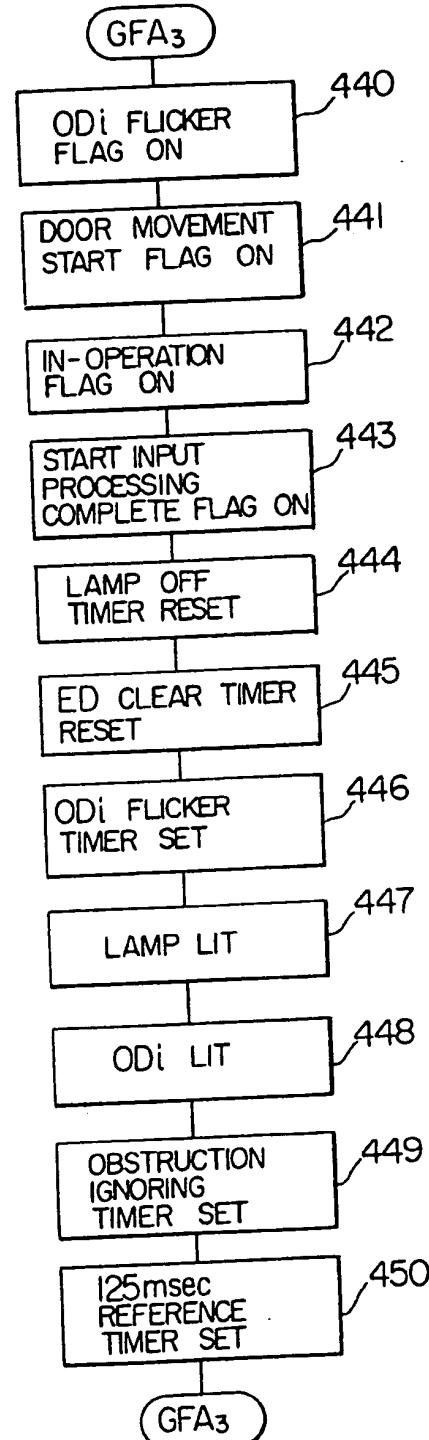
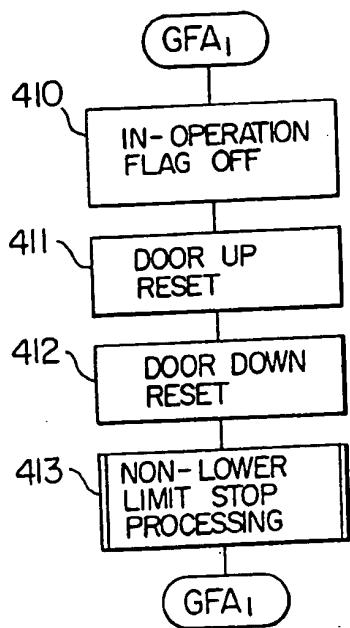


FIG. 17



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FIG. 18

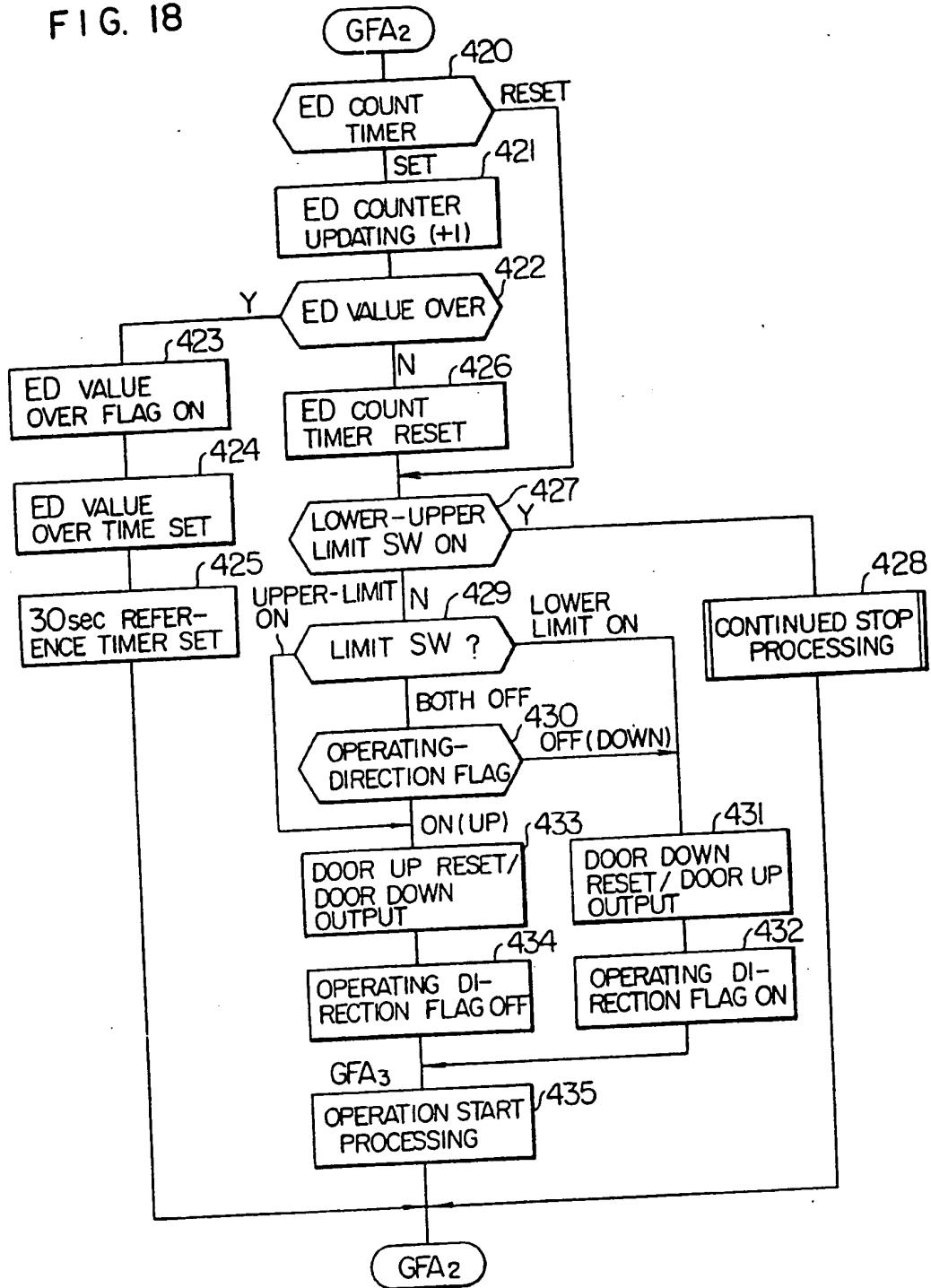


FIG. 22

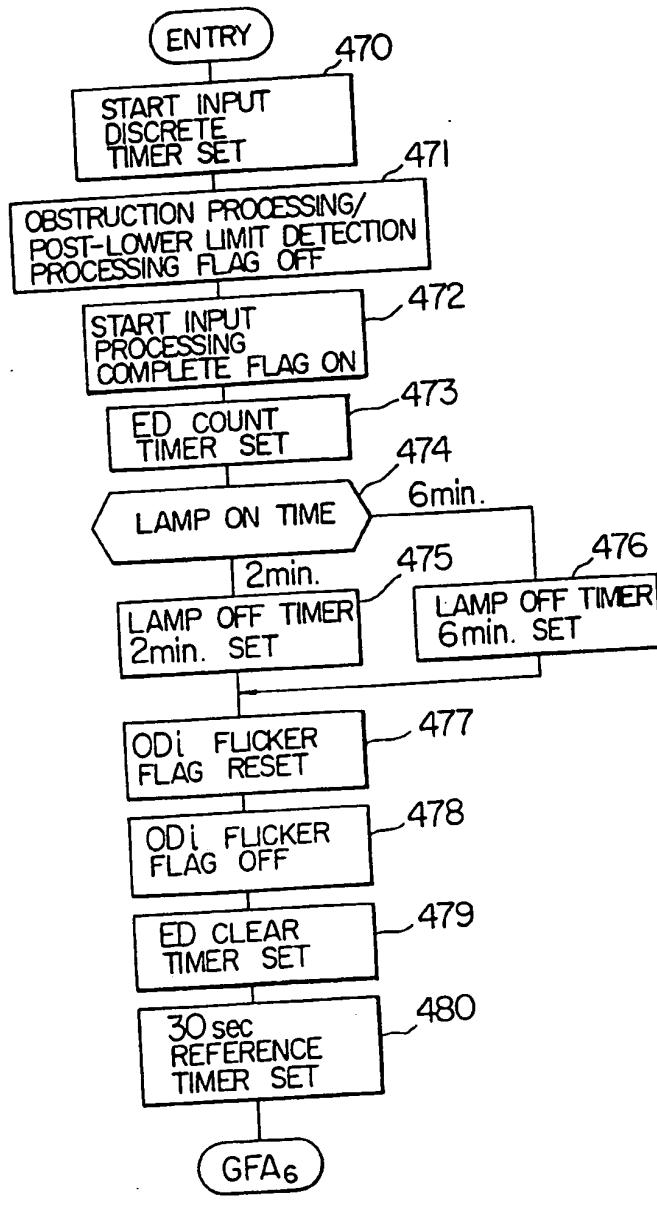
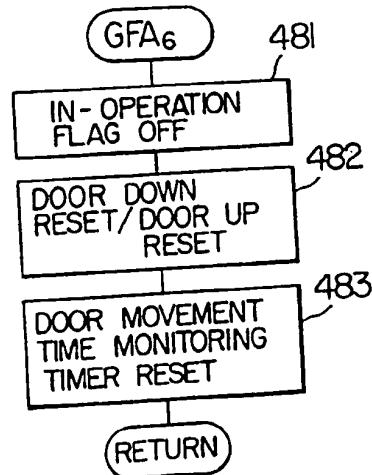


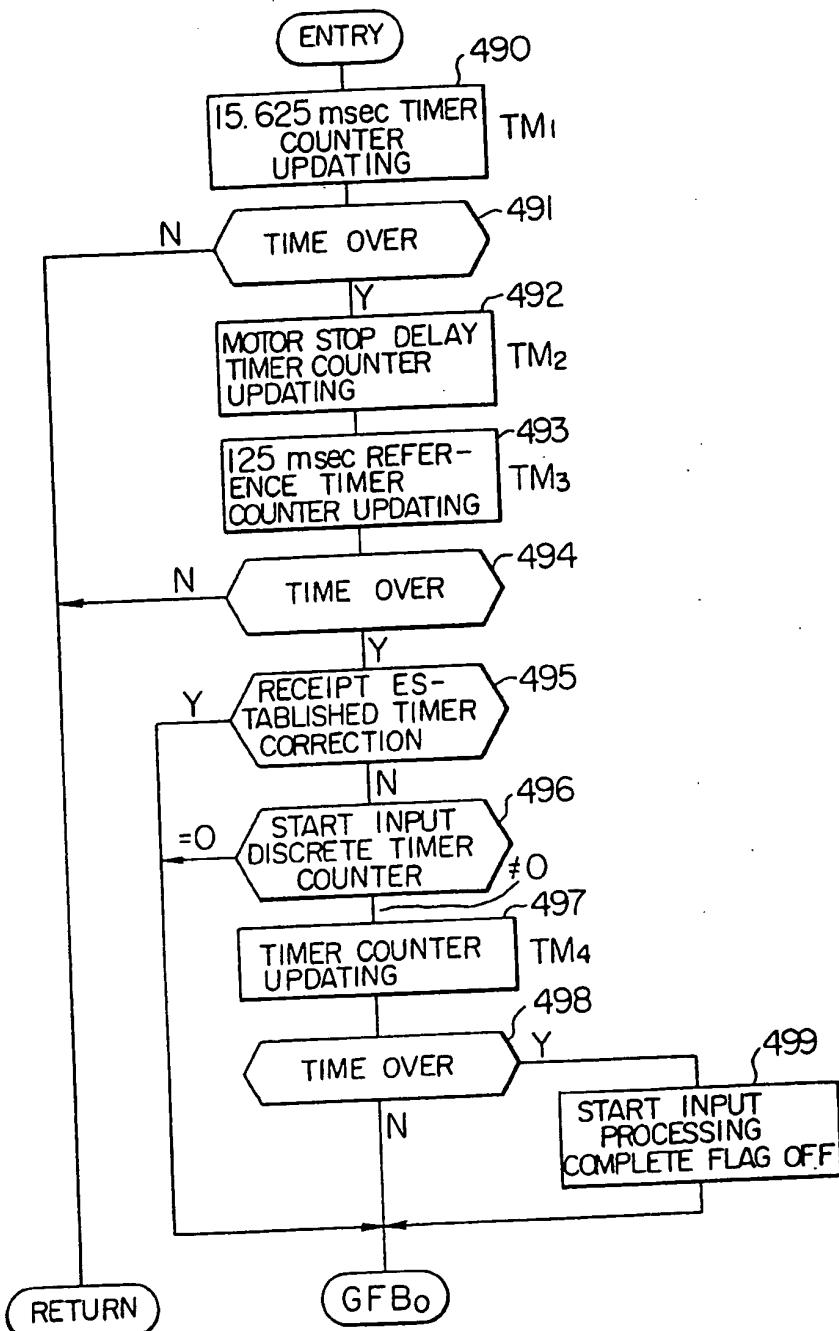
FIG. 23



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FIG. 24



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FIG. 25

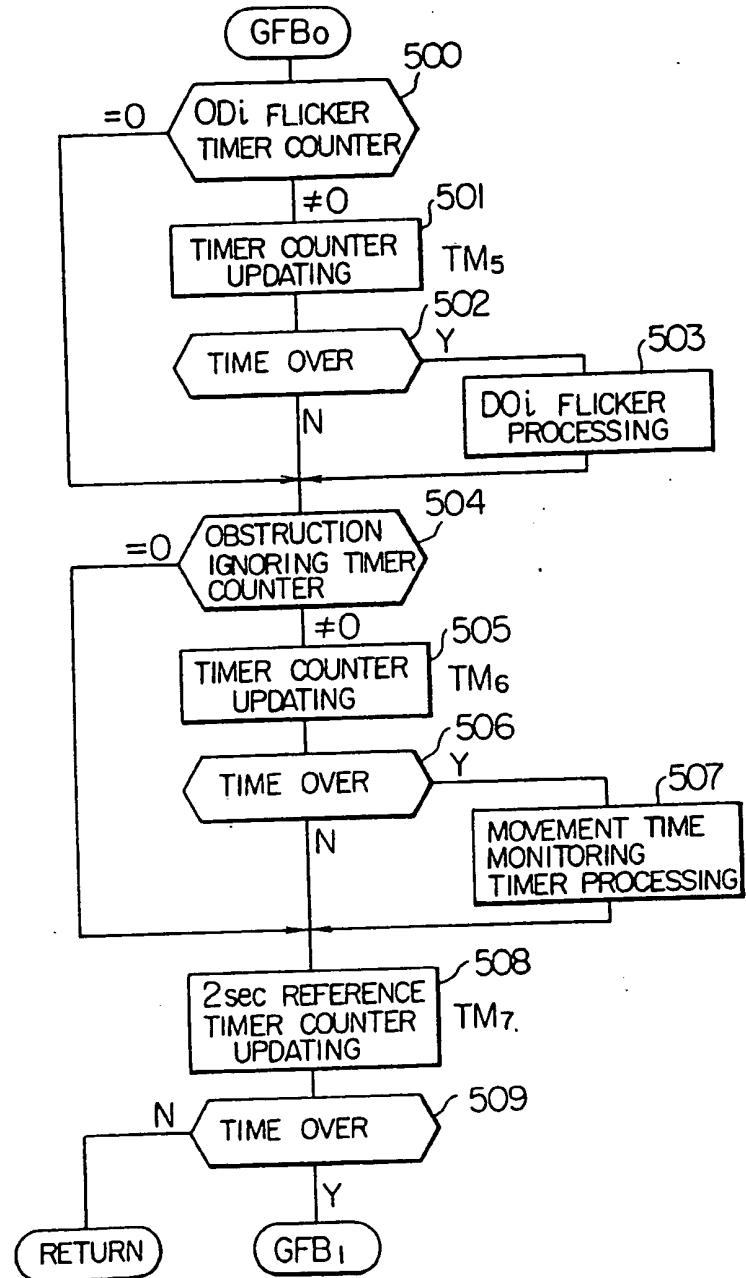
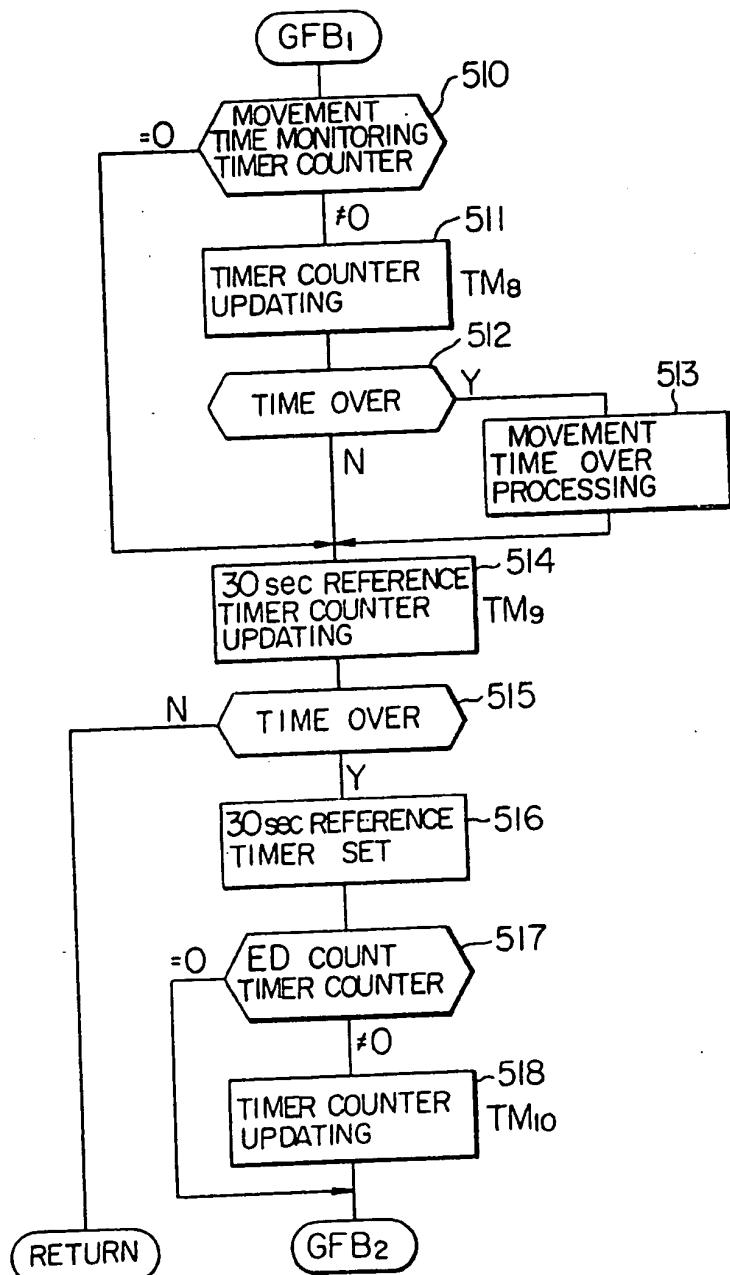


FIG. 26

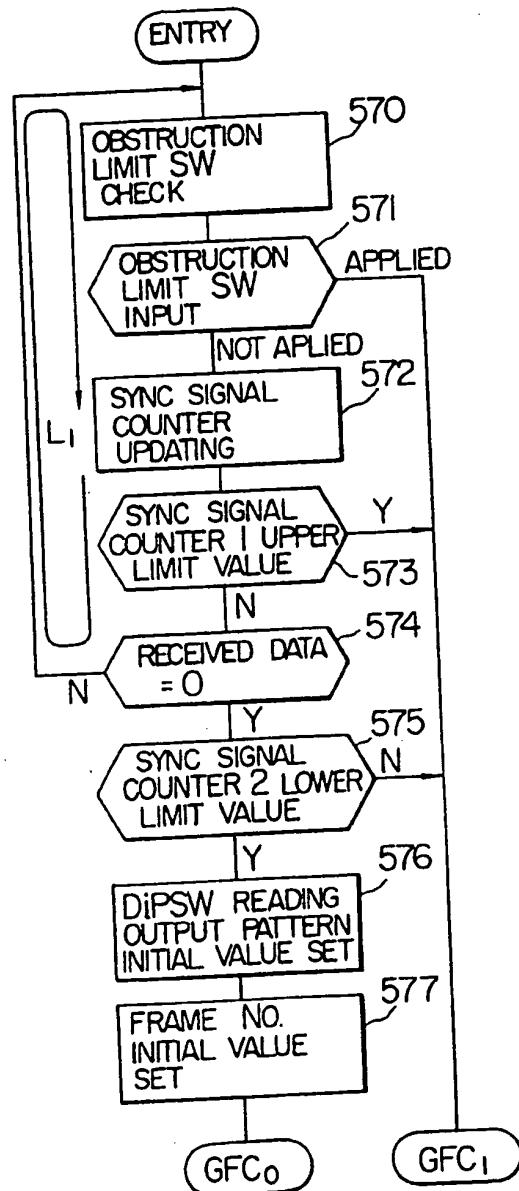
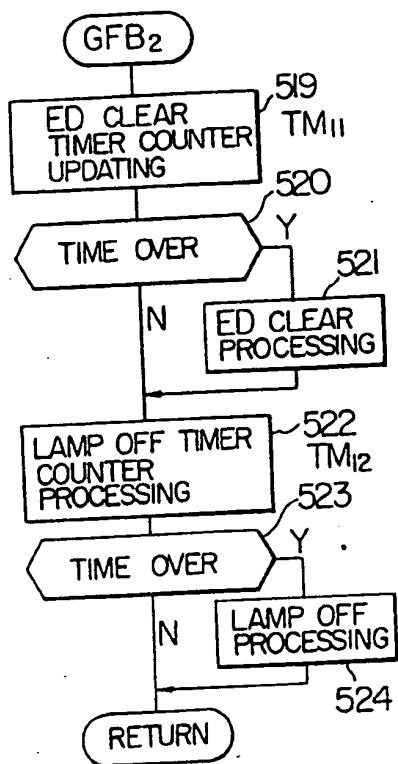


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FIG. 31

FIG. 27



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FIG. 28

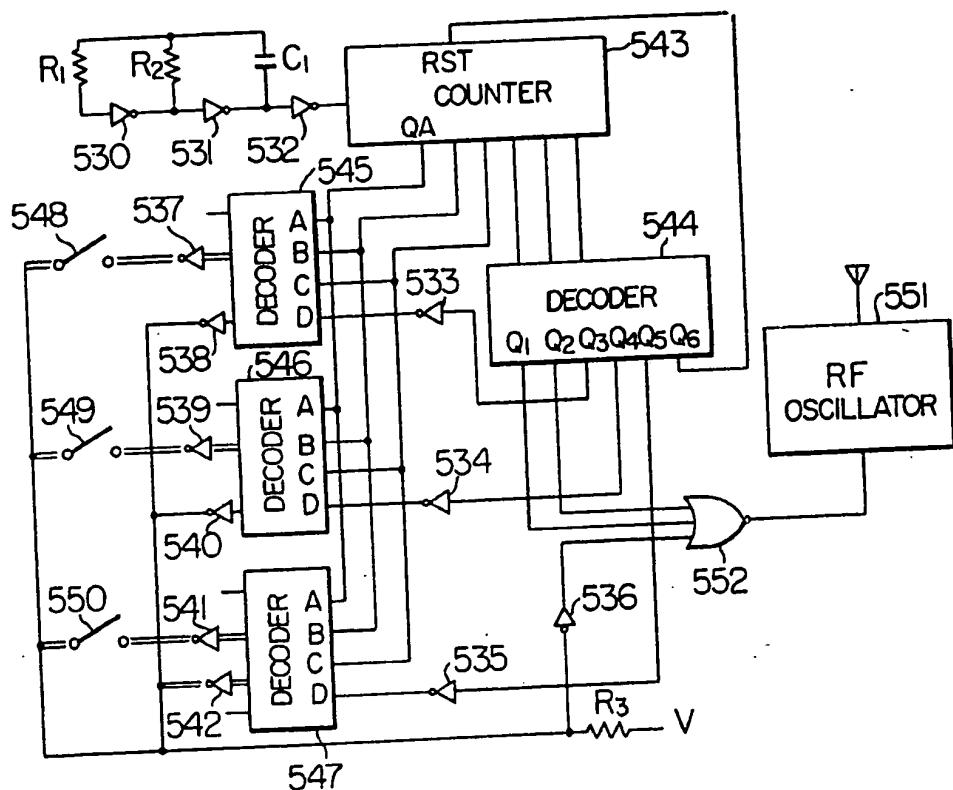
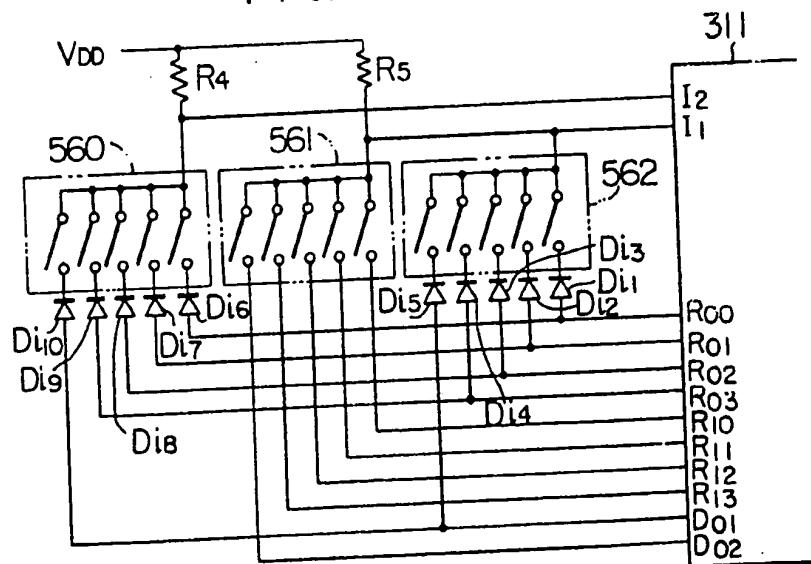


FIG. 29



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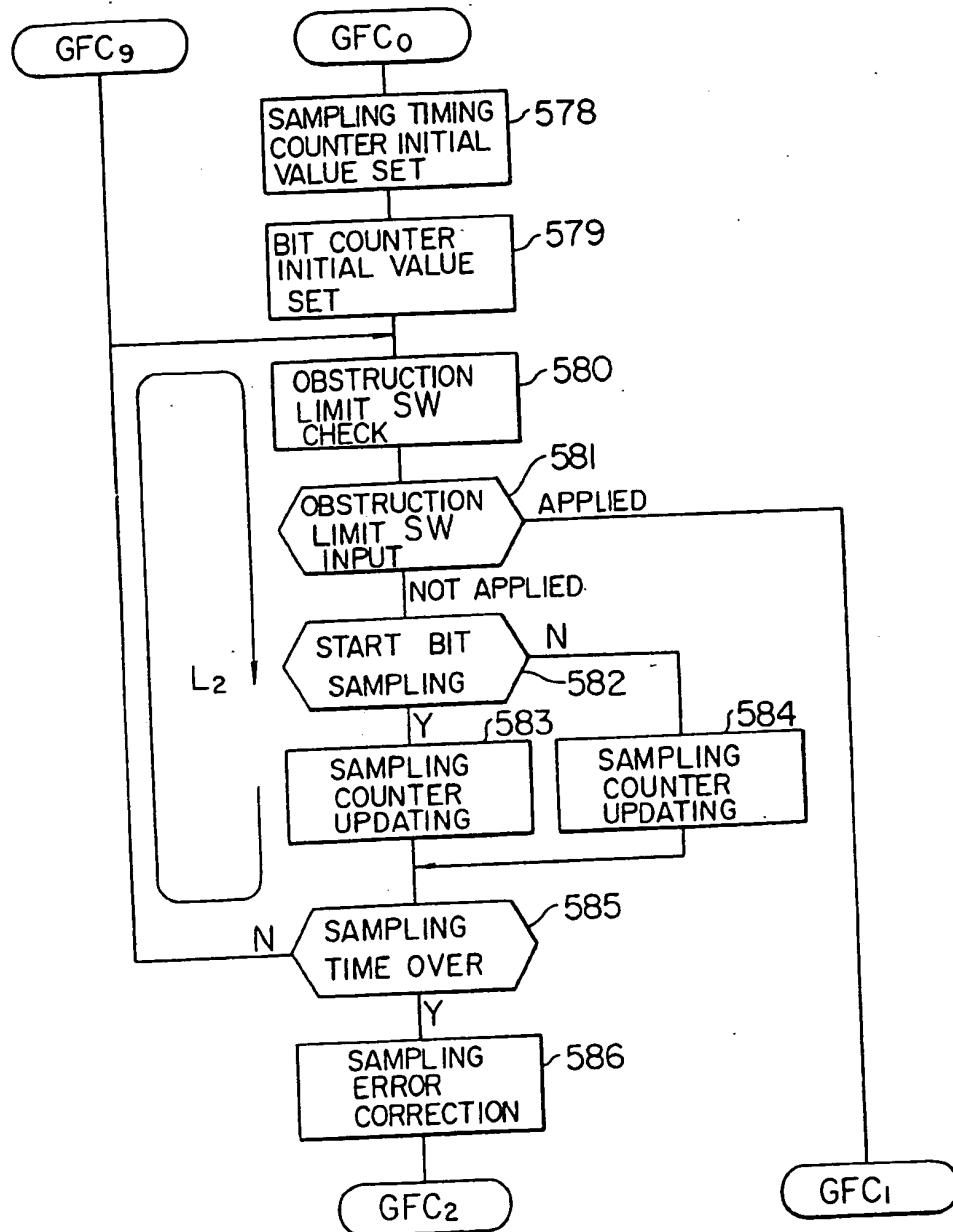
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FIG. 30

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FIG. 32



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FIG. 34

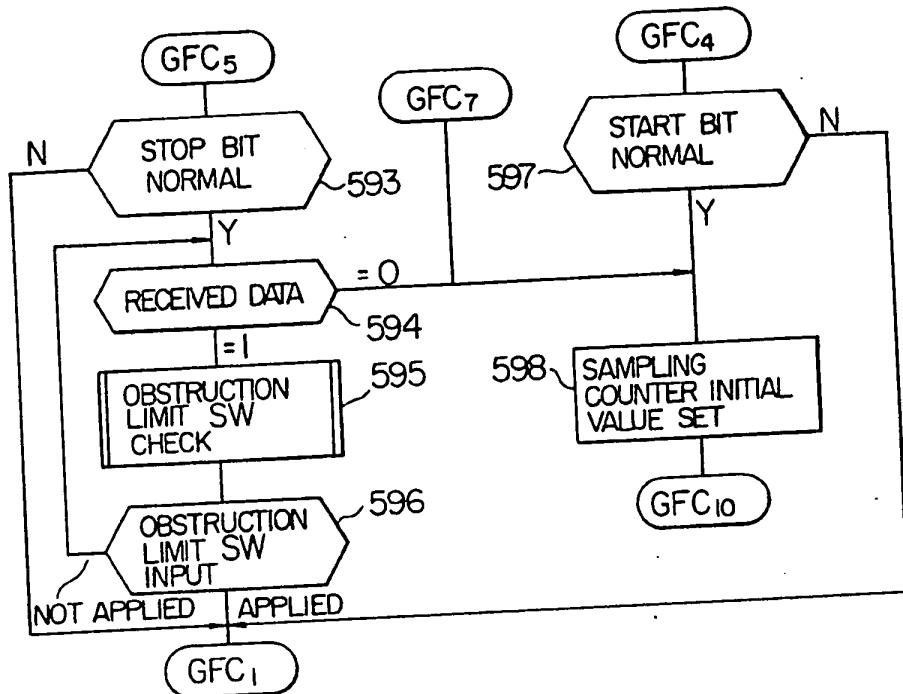


FIG. 35

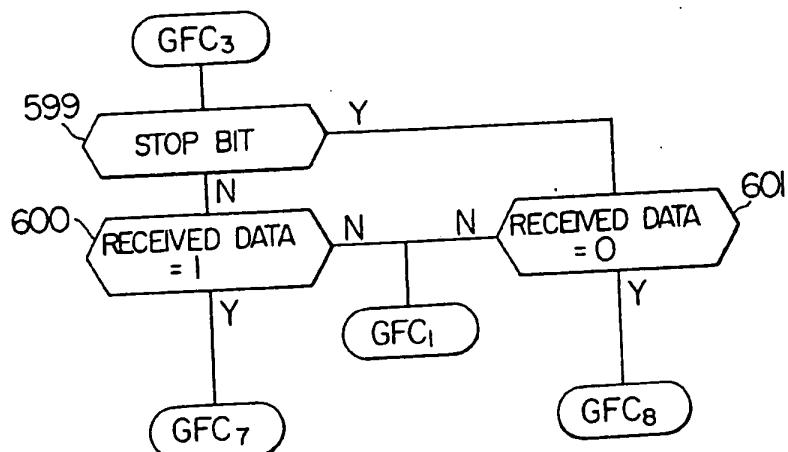
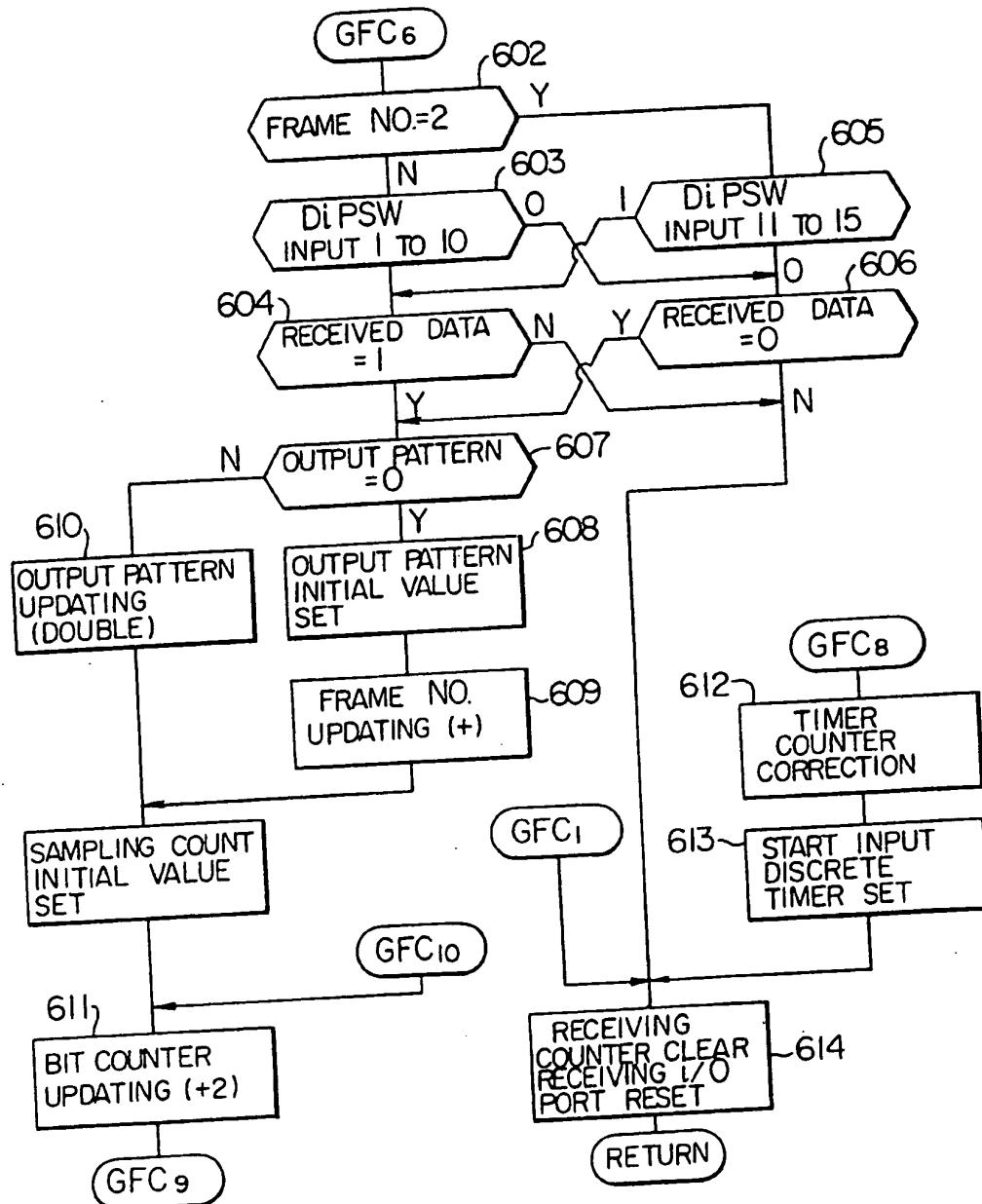


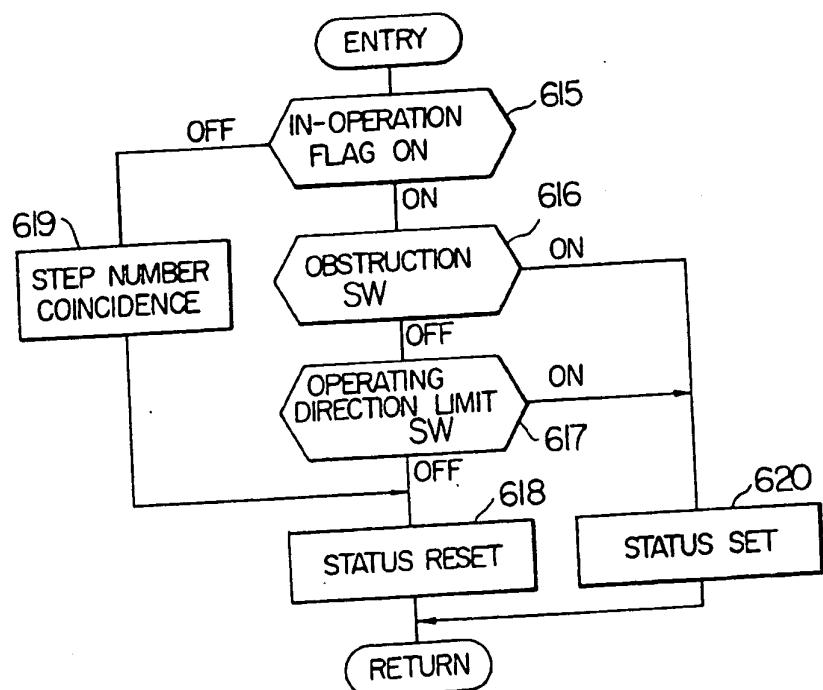
FIG. 36



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FIG. 37



## SPECIFICATION

## Door operation control apparatus

5 The present invention relates to a door operation control apparatus or more in particular to a door operation control apparatus suitable for controlling a garage door operating device.

Prior art devices for operating a garage door 10 by using motor drive have been suggested. This motor is connected to a power supply via a relay circuit controlled by a radio control command switch or a command push button switch, thus driving the door in a predetermined direction. Such control apparatuses for a motor-driven door are disclosed in 15 USP.3,178,627 invented by Richard D. Houk and patented April 13, 1965 or USP.3,906,348 invented by Colin B. Willmott and patented September 16, 1975. In these prior art door operation control apparatuses, the conditions for door operation control are set mechanically, thereby leading to the disadvantages that they cannot meet a 20 multiplicity of door operating conditions or they require a complicated relay circuit in order to meet a multiplicity of control conditions. Another disadvantage of these prior art control apparatuses is that when control apparatus designed for a specific door form is to 25 be used for another form of door, the control apparatuses are required to be changed in design in many points.

Accordingly, it is an object of the present 30 invention to provide a door operation control apparatus which meets a multiplicity of control conditions and is versatile in its use at the same time.

According to the present invention there is 35 provided a door operation control apparatus comprising a door, a door operating device having a driving device for driving said door, a program memory circuit for storing door control data as a program in the form of a 40 combination of command codes, a program counter for designating and updating the addresses of the command codes in said program memory circuit, a command register for temporarily storing the command codes read 45 out of said program memory circuit, a command decoder for decoding the command code data stored in said command register, an operational processing circuit for performing calculations according to said command 50 codes, a memory circuit for temporarily storing the history and the direction of movement of said door operating device controlled by the output of said operational processing circuit, an input-output circuit connected to said command decoder and arranged to receive a detected signal from a detector for detecting various conditions of said door operating device and a door operation command signal, said input-output circuit controlling said door operating device, and a timing control circuit 55

for controlling the timing of the control circuit as a whole, wherein command codes are sequentially read from said program memory circuit so that the detected conditions of the 60 door operating device and the conditions of the program being executed are logically judged, thereby sequentially controlling said door operating device.

The above and other objects, features and 65 advantages will be made apparent by the detailed description taken in conjunction with the accompanying drawings, in which:

Figure 1 is a perspective view of a door operating apparatus;

Figure 2 is a longitudinal sectional view of the body of the door operating device;

Figure 3 is a partially cut-away plan view of the door operating device;

Figure 4 is a partially cut-away view showing the condition in which a rail and a trolley are coupled to each other;

Figure 5 is a sectional view taken in the line V-V in Fig. 4;

Figure 6 is a flow chart showing the fundamental operation;

Figure 7 is a basic block diagram showing a control section;

Figure 8 is a block diagram showing the same control section in detail;

Figure 9 is a diagram showing a logic processing circuit;

Figure 10 shows a memory pattern for a temporary memory circuit;

Figure 11 is a time chart for controlling the number of actuations;

Figure 12 is a flow chart for a door indicator;

Figure 13 shows a transmission-receiving data format;

Figures 14 to 27 show flow charts of various operations;

Figure 28 is a diagram showing the circuit of a radio control transmitter;

Figure 29 is a diagram showing a bit-setting circuit;

Figure 30 shows bit-setting patterns; and

Figures 31 to 37 show flow charts for various operations.

As shown in Fig. 1, a garage door operating device for which a control apparatus according to the present invention is used comprises essential parts including a body 1 housing a driving mechanism, a rail 2 coupled with the body 1, and a trolley 4 guided by the 115 rail 2 and adapted to be horizontally moved, the trolley 4 being secured to a roller chain actuated by the driving force of the body 1. The body 1 is hung from the ceiling of the garage by a hanger, and an end of the rail 2

120 is secured to a part of the garage by a header bracket 5. A garage door 6, on the other hand, is generally divided into several parts coupled to each other and is opened and closed along the rail 7 on both sides thereof. 125

130 The weight of the garage door 6 is balanced

with a door balance spring 8 and is capable of being operated manually. A door bracket 9 is secured to the garage door 6. The door bracket 9 is rotatably coupled to the trolley 4 through a door arm 10. Thus the garage door 6 is closed or opened along the door rail 7 in an interlocked relation with the roller chain 3 actuated by the driving force of the body 1 and the trolley 4 horizontally moved along the rail 2 by actuation of the roller chain 3. Power is supplied to the body 1 through a power cable 11.

A command for operating the body 1 is issued to the body 1 by depressing a push button switch 12 mounted on the wall of the garage or from a control 13 housing a receiver for receiving a signal in the form of electric wave or the like. Should the garage door operating device be rendered inoperative by a power failure or like accident, a releasing string 14 decouples the roller chain 3 and the trolley 4, thus making the garage door 6 ready for manual operation.

The construction of the body 1 of the garage door operating device will be explained with reference to Figs. 2 and 3. Fig. 2 is a longitudinal sectional view and Fig. 3 is a partially cut-away top plan view of the body 1. The turning effort of a motor 16 secured to the lower side of the body frame 15 is transmitted to a motor pulley 17 secured to a motor shaft 16-a, a V-belt 18 and a large pulley 19. Further, the turning effort of the large pulley 19 is transmitted to a sprocket 21 through a sprocket shaft 20.

The sprocket 21 is engaged with the roller chain 3. The rollers of the roller chain 3 are guided by a chain guide (A) 22, a chain guide (B) 23 and a chain guide (C) 24 from both sides thereof within the body 15. The rail 2 is secured to the frame 15 by a rail securing metal 25 without any difference in level or a gap with a groove formed by the chain guide (A) 22 and the chain guide (C) 24. The rollers 45 of the roller chain 3 are guided on both sides thereof by the rail 2.

The roller chain 3 taken up by the sprocket 21 is contained in a chain containing groove 27-a of a chain containing case 27 secured 50 without any difference in level or a gap with the groove formed by the chain guide (A) 22 and the chain guide (B) 23.

In this construction, the rotation of the motor 16 rotates the sprocket 21, so that the roller chain 3 is reciprocated along the rail 2.

Next, a limit mechanism for limiting the horizontal movement of the trolley 4, i.e., the upper and lower limits of the operation of the garage door 6 explained with reference to

60 Fig. 1 will be described. The amount of movement of the roller chain 3 is converted into the amount of movement of a pulley rack 28 provided on the outer periphery of the large pulley 19 rotated at the same rotational speed as the sprocket 21. The amount of

movement of the pulley rack 28 is transmitted to an upper limit switch 30 and a lower limit switch 31 through a pinion 29 in mesh with the pulley rack 28.

70 The upper limit switch 30 and the lower limit switch 31 have an upper limit adjusting knob 32 and a lower limit adjusting knob 33 respectively whereby the upper limit point and the lower limit point are freely adjustable from

75 outside of the body.

In the case where the garage door encounters an obstruction during the downward motion thereof, it must be immediately detected and the door operation is required to be 80 reversed, i.e., it must be moved upward for safety's sake. If the garage door strikes an obstruction during the upward motion thereof, on the other hand, it must be detected and the door must be stopped immediately for 85 safety's sake. The above-mentioned obstruction detecting mechanism will be described below.

Part of the chain guide groove formed by the chain guide (A) 22, the chain guide (B) 23 90 and the chain guide (C) 24 is curved. An obstruction detecting device 34 is provided which is driven by the compressive force applied to the roller chain by the downward door motion or the tensile force applied to the 95 roller chain 3 by the upward door motion. The compressive force of the obstruction detecting spring 35 for limiting the operation of the obstruction detecting device 34 is capable of being freely changed by moving the spring 100 holding plate 37 by turning the obstruction-exerted force adjusting screw 36. Also, by the operation of the obstruction detecting switch 52 which is turned on and off in response to the movement of the obstruction detecting 105 device 34, such an obstruction as mentioned above is detected, so that the door is reversed into upward motion from downward motion, whereas it is stopped if it is in upward motion.

A lamp 38 is for illuminating the inside of 110 the garage, which lamp 38 is adapted to be turned on or off in response to the movement of the garage door. Further, a controller 39 for controlling the motor 16 and the lamp 38 is secured within the frame 15. A body cover 115 40 and a lamp cover 41 cover the motor 16, the large pulley 19 and the lamp 38. The lamp cover 41 is translucent and allows the light of the lamp 38 to pass therethrough, thus brightly illuminating the inside of the 120 garage. The foregoing is the description of the construction of the body of the garage door operating device. Next, the rail and the trolley will be explained below with reference to Figs. 4 and 5.

125 The rail 2 is formed of a thin iron plate or a plastic plate and is used to slidably guide the trolley 4 along the outer periphery thereof.

The rail 2 holds the rollers of the roller chain 3 from both sides thereof thereby to recipro-

130 cate the roller chain 3 in a straight line. The

trolley 4 and the roller chain 3 are coupled to each other in such a way that a connecting metal 4-a is inserted into a slot formed in the roller chain attachment 3-a secured to the 5 end of the roller chain 3 and guided in the same manner as the roller chain 3. The connecting metal 4-a is slideable within the trolley 4 and is normally held up by the force of a spring or the like, thus coupling the trolley 4 with the roller chain 3. In the event of a power failure or other accident when the door is required to be operated by human power by 10 separating the garage door operating device from the door, the connecting metal 4-a is pulled down and separated from the roller 15 chain attachment 3-a. The door arm 10 for transmitting the operation of the trolley 4 is comprised of an L-shaped door arm portion 10-a and a straight door arm portion 10-b which are coupled with the length thereof 20 determined freely depending on the positional relation between the door and the rail. An end of the door arm 10 is connected to the trolley 4, and the other end thereof is connected to 25 the door 6 through the door bracket 9 shown in Fig. 1. The door arm 10 and the trolley 4 are connected with each other in such a manner that a pin 4-c is inserted into the slot 4-b of the trolley 4. The pin 4-c is normally 30 kept pressed as shown in Fig. 4. This is for the purpose of absorbing the shock which will occur if the door collides with an obstruction while moving down.

Further, some action must be taken to prevent 35 the reversing of the door downward movement by erroneous obstruction detection in the presence of a small item such as a water hose or the raising of the floor surface by snow, ice or the like. Specifically, up to the 40 height of two inches from the floor surface, it is necessary that the door movement be not reversed but stopped by detection of an obstruction. In this case, the difference of the amount of movement between the trolley 4 45 and the door 6 is absorbed by the slot 4-b.

An embodiment of the present invention will be described below with reference to Figs. 6 to 37.

The diagram of Fig. 6 shows a flow chart 50 illustrating the sequence of the fundamental operations of the garage door. In Fig. 6, after power is thrown in, the garage door 6 is in the stationary state 303. In response to each operation command, the garage door 6 repeats 55 the processes including the upward movement 300, stationary state 301, downward movement 302 and stationary state 303 in that order. Apart from these operating commands, the door 6 promptly transfers to the stationary state 301 through the state 307 when an input is applied from the upper limit switch 30 in response to the garage door 6 in the upward movement mode 300. When an input signal is applied from the lower limit 65 switch 31 in response to the garage door 6 in

downward movement 302, by contrast, the door 6 transfers to the fixed-time downward movement 304 through the state 309, and after the fixed time, it enters the stationary state 303. The reason for which the door moves down for the fixed time length will be explained later in detail.

Now, explanation will be made about the action to be taken when the movement of the 75 garage door 6 is stopped to secure the safety thereof. In the case where an obstruction detection signal is applied while the garage door 6 is moving up, it promptly enters the stationary state 301 through the state 308. In 80 the presence of an obstruction detection input during the downward movement of the garage door 6, on the other hand, the door transfers to the temporary stationary state 305 through the state 310, and after a fixed time length, 85 transfers to the state 306 one foot higher. This one-foot rise is time controlled, so that after a predetermined length of time, the door transfers to the stationary state 301. Assuming that an input signal is applied from the 90 upper limit switch 30 while the door is moving upward by one foot as mentioned above, however, the input from the upper limit switch 30 is given priority, so that the door 6 immediately transfers to the stationary state 95 301.

The reason for the downward movement for the fixed time length described above will be explained below. Generally, in winter season, the floor level under the door is liable to 100 change due to the freezing or snowfall. If the floor level changes and rises from the initially-set level for the reasons mentioned above, the door moving down will always actuates the obstruction detection switch 52 and transfers 105 to the state 310, thus making it impossible to close the door. For this reason, according to this embodiment, the lower limit switch 31 is actuated before the door 6 is closed up completely, so that the door is closed up after 110 further downward movement for a predetermined length of time. In the presence of an input from the lower limit switch 31, the obstruction detection input is thus ignored. By doing so, proper door operation is not affected 115 by any change in the floor level under the door. Further, this embodiment facilitates adjustment of the lower limit because it fully satisfied the provisions of US Standards UL-325.27.1, thus remarkably improving the 120 door operating efficiency.

More specifically, adjustment is made to actuate the lower limit switch 31 at the height of 2 inches from the floor level, so that the door 6 is completely closed up after the 125 downward movement 304 for the fixed length of time. If the obstruction detection switch 304 is turned on during the fixed-time downward movement 304, action against the obstruction is given priority, so that the door 6 130 rapidly transfers to the stationary state 303.

In this way, the pressing force against an obstruction present within two inches from the floor level is reduced.

The processes for controlling the garage door as mentioned above will be explained more in detail later with reference to the flow charts of Figs. 14 to 37.

A basic block diagram of the control section is shown in Fig. 7. The control section basically comprises an input circuit 312, a logic processing circuit 311, and an output circuit 313. The input circuit 312 is an interface circuit having what is generally called a signal level conversion function, which circuit is impressed with signals representing the conditions of the garage door 6, from the upper limit switch 30, the lower limit switch 31, the obstruction detecting switch 52 and a signal for operating the garage door 6 from the push button switch 12 or the receiver 330 for radio control. These signals are processed in optimum manner according to the processing steps stored in advance, and the resulting output is produced. This output signal is amplified by the output circuit 313, thereby subjecting the motor 16 to forward-reverse control and the in-garage illumination lamp 38 to on-off control.

An embodiment representing the basic block diagram of Fig. 7 is shown in Fig. 8.

According to the present embodiment, the control device 13 containing the receiver also contains all the signal processing parts primarily including the logic processing circuit 311.

The body 1 includes a driving section and an illuminating section comprised of the motor 16 and the lamp 38 respectively, and a driver circuit for driving them, or more specifically, motor drive circuits 327, 328 comprised of a relay and a transformer 314, and a lamp drive circuit 329 comprised of a relay. The control device 13 is connected to the body 1 by way of eight wires. The primary source voltage supplied by the power cord 11 is reduced to AC 14V by the transformer 314, and converted into a constant voltage to DC 10V by the constant voltage circuit 315. The outputs of the upper limit switch 30, the lower limit switch 31 and the obstruction detection switch 52 are applied to the interface circuit 317, 318 and 319 including resistors and capacitors, the outputs of which are in turn applied to the logic processing circuit 311 respectively.

The output signal from the operating push button switch 12 is applied to the interface circuit 320 including a resistor and a capacitor, the output of which is applied to the logic processing circuit 311. The output of the logic processing circuit 311 is applied to the drive circuit 322 including a transistor, thereby driving the drive circuit 327 including a relay for driving the motor 16 forwardly.

The drive circuit 322 including a transistor, in turn, is impressed with the output of the logic

processing circuit 311, thereby driving the drive circuit 328 including a relay for reversely driving the motor 16. As a drive circuit for turning on and off the lamp 38, the drive circuit 329 including a relay is driven by the logic processing circuit 311 through the drive circuit 324 including a transistor for driving the relay of the drive circuit 329.

A door indicator circuit 325 for indicating the conditions of the garage door 6 and an intruder preventing alarm circuit 326 which are included in the output circuits of the logic processing circuit 311 will be explained in detail later.

The push button switch 12 is a door operating switch mounted on the case of the control device 13, apart from which there is provided a radio control operating command system utilizing the transmission-receiving functions.

This is for operating the door from a position distant from the garage and used an electric wave of UHF band. For operation, first, the bit setting section contained in the transmitter 331 and the bit setting circuit 321 within the

control device 13 are set appropriately. The data supplied sequentially from the transmitter 331 include bit data thus set. The format of the data will be explained later in detail. The data thus supplied are modulated and con-

verted into a binary number signal at the receiving circuit 330 and applied to the logic processing circuit 311. The receiving circuit used in this case mainly comprises a super-regeneration circuit. The data supplied are

compared with the data stored in the bit setting circuit 321 sequentially, and only when all the bits are coincident, they are processed as an operating signal. Naturally, if bits are set improperly, the garage door is incapable of being operated.

In addition, there is provided an additional circuit 316 having the function to set the on time of the lamp 38.

Next, the configuration of the logic processing circuit 311 will be explained with reference to Fig. 9. In order to control the garage door in optimum manner, the circuit 311 comprises a program memory circuit 340 (which in this case is a read-only memory

(ROM)) for storing programmed data on the processing sequence in advance, a command register 341 for temporarily storing a command code read out of the program memory circuit 340, and a command decoder 342 for

decoding the command code stored in the command register 341. The entire circuits are operated in response to a timing pulse produced from the timing control circuit 351 for controlling the operation timing of the entire

circuits and the command code. A program counter 343 is provided for designating and updating an address of the command code for the program memory circuit 340. The program counter 343 is connected with a stack

register 344 used for storing the return ad-

dress in the case of a skip such as a subroutine jump.

Further, the circuit 311 comprises a logic calculation circuit 345 for logic operation, a condition indication register 346 for temporarily storing the result of the logic calculation, a register 347 such as an accumulator used for logic calculation, and temporary memory circuit 349 (which employs a random access memory (RAM)) for storing the result of logic operation or a status flag such as the present condition of the garage door ("1" in operation, and "0" in stoppage). A buffer register 348 is addressed by the logic calculation circuit 345, and the main circuits are connected by a bus line 353. The bus line 353 is also connected with the input-output circuit 350, so that the input-output condition applied through the bus line 352 is processed by logic decision means including the logic calculation circuit 345, the register 347 and the condition indication register 346.

The temporary memory circuit 349 which plays an especially important role in the above-mentioned processing in this circuit configuration will be described below with reference to Fig. 10.

As explained above, the temporary memory circuit 349 is used for temporary storage of the result of calculation or condition flags in units of 4-bit 2-byte. The embodiment under consideration has a map area of 22 bytes. These condition flags are assigned with three bytes of 0, 1 and 2. The individual flags will be defined later with reference to the attached flow charts.

The 12 bytes from 10 to 21 are used as timer elements. A basic timer  $TM_1$  makes up the essence of all the timers, which timer 40 operates at 15.625 msec in this embodiment. This figure is obtained by counting a predetermined number of steps in view of the fact that the time required for the processing step for each program is known in advance. In other words, the embodiment under consideration of this invention uses no timer system which is comprised of external hardware.

These condition flags and timers are updated sequentially in accordance with their processing steps, so that the resulting data and the command codes stored in the program memory circuit are used for logic decision at the logic calculation circuit 345, thus determining an optimum program processing.

Next, the sequence of operation of the garage door will be explained specifically.

The operation sequence of the garage door is already explained with reference to Fig. 6. Before referring to the flow charts, items to which special attention shall be paid will be described in connection with the data to be processed.

#### 1) Discrete input signal control

This is for discrimination whether the input signal from the operating push button switch

or the receiver is a new signal or a continued signal. As one method for this discrimination, the timer  $TM_4$  is set after the input signal is turned on, so that if an input signal is applied anew before the time over, it is determined as a continued signal, while if the next signal is applied after the time over, it is processed as a new input signal. In the case of the signal applied before time over, the timer  $TM_4$  is set anew after that signal is turned off. Further, the embodiment of the present invention under consideration has the following additional features to improve the operating efficiency thereof:

80 (1) When the door begins to operate, a condition where it is desired to stop the door may occur, such as when an obstruction is present in the way of the door. To meet such a situation, the value of 0.25 seconds is employed for the discrete timer  $TM_4$  for the door in operation.

(2) When restarting the door after it has stopped, it is necessary to provide a sufficient length of door stoppage time in order to 90 reduce any great shock load which otherwise might be exerted on the driving section of the door. Our experiments confirmed that the rotational inertia of the motor completely disappears within about 0.15 seconds, and as a result the value of 0.5 seconds is employed for the discrete time  $TM_4$  in stationary state.

#### 2) Number-of-starts control

The motor used for the garage door is generally rated for a short time, and if it is operated 100 continuously in repetitive fashion, the thermal switch 192 for the motor is actuated. As a result, unless the motor housing is cooled, the thermal switch 192 is not restored, thus rendering the garage door inoperative for about

105 20 minutes. Such a situation is not likely to occur under normal operating conditions but may be caused by mischief of children in most cases. Especially when children's mischief causes very frequent actuations of the

110 thermal switch 192, the motor life is shortened undesirably on the one hand and a serious accident may occur on the other hand.

As one method for preventing such an unfavorable situation, a number-of-starts control algorithm as shown in Fig. 11 is employed in this embodiment.

(1) The timer  $TM_{10}$  is set at 2 minutes after the door has stopped.

(2) If a restart operating command is applied 120 before time over of the timer  $TM_{10}$  such as in condition I, the ED counter i.e., the number-of-starts counter is stepped forward.

(3) In the event that a restart operating command is applied after time over of the timer 125  $TM_{10}$  such as in the condition II, the ED counter is kept in the same state.

(4) If a restart operating command fails to be applied within six minutes following door stoppage such as in the condition III, the ED 130 counter is cleared. The timer  $TM_{11}$  is used for

this purpose.

(5) If the ED counter reaches the value 12 after the processes (2), (3) and (4) above, any operating command is rejected for subsequent six minutes. Thus the door is rendered operable again six minutes after.

(3) Open door indicator (hereinafter sometimes referred to as ODI)

This is for indicating the condition of the 10 garage door shown in Fig. 1 and comprises such specific elements as a lamp and a door indicator circuit 325 for turning on and off a light-emitting diode. An example of the light-emitting diode turned on and off is shown in 15 Fig. 12.

4) Double safety control

In the case where the upper limit switch 30 or the lower limit switch 31 for setting the door motion range gets out of order, the door 20 runs against the floor if going down or runs against the upper stopper if going up, thus actuating the obstruction switch 52. If the obstruction switch 52 is out of order, however, the door continues to be pressed against 25 the obstruction strongly until the motor generates a lock torque and turns on the thermal switch 192. This condition is not desirable for safety and must be prevented in the manner mentioned below. In view of the fact that the 30 distance covered by the door is limited to, say 9 feet or 2.7 m, the time required for coverage is naturally limited. For instance, if the door runs at the speed of 10 m/min., the time required  $T_1$  is 1.6 seconds (2.7 divided 35 by 10, and the resulting minutes converted into seconds). In the event that with the timer  $TM_8$  set after starting the operation of the door, the upper limit, lower limit or obstruction signal fails to be applied before time over 40 of the timer  $TM_8$ , the condition is judged as abnormal and the obstruction detecting processing function is performed. This function is effective to secure safety in that the motor is stopped within a predetermined time in the 45 case where, for instance, the door fails to operate due to a fault of part of the driving system or specifically, the turning effort is not transmitted due to a belt slip which heats the belt and the belt is liable to be broken.

5) Obstruction ignoring control

Generally, the friction is divided into static and dynamic frictions, the former being greater than the latter. This is also the case with the door garage. At the time of starting 55 the operation of the garage door, for instance, a great force is required, although during the door operation, so great a power is not required. In order for the obstruction detection switch 52 to fail to be actuated at the time of 60 door operation start, an operation setting value must be made great, with the result that the ability to detect an obstruction against the door in operation represents a great value. This contradicts the small power for obstruction 65 detection which is required for high door

operating efficiency and safety. To overcome this problem, this embodiment of the invention is such that the obstruction detection is ignored for a predetermined length of time, or one second in this case after starting the door operation. This is based on the assumption that every door remains in adequately steady operation at least for one second after start.

6) Upper-lower limit switch control

75 It is normally impossible that the upper limit switch and the lower limit switch are actuated at the same time. In abnormal cases, however, such a condition may occur. The contacts of the upper limit switch 30 may be in 80 fusion-closed when the lower limit switch 31 is on as the door is at the lowest position, or part of the wiring may be broken and come into contact with the chassis. By contrast, when the door is at the uppermost position 85 and the upper limit switch 30 is on, the contacts of the lower limit switch 31 may be closed by fusion or part of the wiring may be broken and in contact with the chassis. In still another case, the wiring may be broken or the 90 contacts may be broken for both the upper and lower limit switches at the same time. In such a case, the door is kept stationary in spite of application of an operating input signal or regardless of the simultaneous application 95 of the limit switch signals.

7) Lamp-lit time control

The additional circuit 316 shown in Fig. 8 is adapted to set the lamp-lit time at two or six minutes. According to the embodiment of 100 the invention under consideration, the lamp is lit upon starting the door operation, and after the door has stopped, the timer  $TM_{12}$  is set as predetermined, so that the lamp may be extinguished by time over of the same timer  $TM_{12}$ .

105 8) Received signal control

The signal transmitted from a radio control transmitter is demodulated into a binary number by the receiving circuit 330 and applied to the logic processing circuit 311. A format 110 of such an input signal is shown in Fig. 13. For the purpose of classification in the communications field, this format belongs to NRZ (Non return zero) the specification of which will be described below.

115 (1) The synchronizing signal SYNC has 16 bits. The length of this synchronizing signal SYNC is counted, and if it is within a predetermined range, the signal is processed as a synchronizing signal. First, the length of the 120 synchronizing signal is taken as 1/16, and thus a sampling period is determined.

(2) The sampling is started from the fall of the synchronizing signal SYNC. Only for the start bit ST, however, the sampling length is 125 set at 1/32. The start bit is kept always "0".

(3) After sampling check of the data of 6 bits, it is confirmed that the stop bit SP is "1". From the fall of this stop bit SP, the next sampling is started. By doing so, the 130 sampling error accumulation can be retained.

in eight bits.

(4) After completion of the checking "1110" of the frame start bit FSP, the signal is processed as an operating signal.

5 The main flow chart is shown in Fig. 14. The processing steps are started after power is thrown in. First, the RAM clear step 360 is taken in order to set the temporary memory circuit 349 at initial condition. Next, the obstruction processing and post-lower limit detection processing 361 is checked. The obstruction processing represents the condition 310 in Fig. 6, and the post-lower limit detection processing represents the condition 309. 10 During these processes, the door is inoperable by either the push button switch or the transmission-receiving. While these processes are not going on, the ED (number of starts) value overflow 362 is checked, and if the flag 15 is "1", the door is also inoperable by the push button switch or the transmission-receipt. If the flag is "0", the on-off of the push button switch (hereinafter referred to as WL SW) is checked. When WL SW 363 is on, the 20 start input discrete timer set 366 is taken. If WL SW 365 is off, in contrast, the receipt (hereinafter referred to as Rx) which may input 364 is checked, and if it is at "1" level, transfer is made to the next receipt processing 25 step 365. Then, through the operation processing 367 and the timer processing 368, the obstruction processing and the post-lower limit detection processing 361 is resorted to again, thus forming one cycle.

35 In this main flow chart, the operation process 367 will be explained below with reference to Figs. 15 to 23.

The main flow chart for operation processing is shown in Fig. 15. The ED value overflow flag 370 is checked. As explained with reference to Fig. 11, this ED value overflow flag 370 is raised when excessively frequent starts are detected during a limited time. In the case of flag on, the continued stop processing 371 is 40 taken, so that the operating mode is in stoppage. When the flag is off, on the other hand, the in-operation flag 372 is checked.

45 When the in-operation flag is off, it means stoppage so that the open door indicator circuit 325 (hereinafter referred to as ODi) for indicating the door condition is temporarily turned off. After the step 373 of turning off ODi, the lower limit SW 374 is checked to see whether or not the door is located at the 50 lower limit switch. If the lower limit SW 374 is off, the ODi turns on 375 is taken, while if 374 is on, the ODi 325 is kept off. By this process, the stationary condition 301 or condition 303 shown in Fig. 12 is indicated.

55 If the in-operation flag 372 is on, the obstruction ignoring period 376 is checked. This corresponds to the timer of the timer  $TM_6$  in the temporary memory circuit. The value of the timer  $TM_6$  is checked, and if it is not a set 60 value, one second has not yet passed after

door start, so that the obstruction input is ignored. The reason for providing the obstruction ignoring period 376 is explained above and will not be referred to again.

70 If it is not in the obstruction ignoring period, the door in steady movement is indicated, and the obstruction detection 377 is checked to determine the presence or absence of an obstruction. If an obstruction signal is applied, 75 the obstruction processing 379 is taken after the obstruction flag on 378 and the reverse mode off processing.

In the obstruction ignoring period 376, it is determined whether the obstruction flag 360 is on or off. In the case of the obstruction flag on, the obstruction is being processed and the obstruction processing step 379 is taken. If the obstruction flag is off, by contrast, it is determined whether the start input discrete 80 timer 381 is set or reset. This corresponds to the timer  $TM_4$  in the temporary memory circuit. The timer  $TM_4$  is set at 0.28 seconds when the door is in operation and at 0.5 seconds when the door is stationary. That the 85 timer  $TM_4$  is reset is indicative of the fact that no operating signal is applied, and it is necessary to continue the same door condition. Thus the in-operation flag 382 is checked, and if this flag is on, the door is in operation, 90 so that the continued operation processing step 383 is taken, while if the same flag is off, the continued stoppage processing step 371 is taken.

When the start input discrete timer 381 is 100 set, the start input process complete flag 384 is checked. In other words, it is determined whether quite a new operating signal or a signal once processed is involved. If the flag 384 is on, the same door condition is required to be continued, and a jump is made to 105 the step for checking the in-operation flag 382.

In the case where the start input complete flag is off, the start input complete flag on 110 385 is taken, followed by the checking of the in-operation flag 386. If this flag is on, on the other hand, the door is in operation and is required to be stopped. For this purpose, steps are taken from operation to stop 387.

115 In the case where the in-operation flag 386 is off, by contrast, the door is stationary and is required to be started. For this purpose, steps are taken from the stop to operation 388.

120 Next, the obstruction processing step 379 will be explained with reference to Fig. 16. This process includes the conditions 308, 309 and 310 shown in Fig. 16. The condition 309, however, concerns the obstruction detected during the fixed-time downward movement.

If it is found that the operating direction flag 390 is on as a result of checking the same, it means an upward movement and 130 therefore the non-lower limit stop processing

5 step 391 is taken for stopping the door. If the flag 390 is off, it means a downward movement, and therefore the lower limit SW 392 is checked. If the lower limit SW 392 is on, the condition 309 is involved, so that there is no need for reversing but the lower limit stop processing step 393 is taken.

10 In the case where the lower limit SW 392 is off, the reverse upward movement is required. Next, if the checking of the obstruction stationary flag 394 shows that it is off, the obstruction processing step 305 is required to be taken. In other words, the obstruction stationary flag on 395, the obstruction stop timer set 396 (corresponding to the timer  $TM_6$  in Fig. 10), the 125 msec reference timer set 397 (corresponding to the timer  $TM_3$  in Fig. 10), and the continued stop processing step 398 are taken.

15 20 In the case where the obstruction stationary flag is on, the obstruction stationary timer 399 is checked, and the door is required to be kept stationary until it is reset. The set time is 0.5 seconds in the present embodiment of 25 the invention.

Assume that the stop timer 399 is reset. In order to realize the condition 306 in Fig. 6, the obstruction flag/obstruction stop flag off 400, the reverse mode on 401, the in-operation/operating direction flag 402, the motor downward movement reset/motor upward movement output 403, the reverse timer set 404 (corresponding to the timer  $TM_6$  in Fig. 10), and the 125 msec reference timer set 405 (corresponding to the timer  $TM_3$  in Fig. 10) are taken.

30 Next, the operation-to-stop processing step 387 will be explained with reference to Fig. 17.

40 45 As a process for stoppage, the in-operation flag off 410, the door upward movement reset 411, the door downward movement 412 and the non-lower limit stop processing step 413 are taken.

45 Now, the stop-to-operation processing step 388 will be explained with reference to Fig. 18.

50 First, it is determined whether the ED counter timer 420 is set. This corresponds to the timer  $TM_{10}$  in Fig. 10. If it is set, the condition I shown in Fig. 11 is involved, so that the ED counter updating (+1) 421 is taken. If the timer is reset, on the other hand, it means the condition II.

55 Then the ED value over 422 is checked. If the ED value is exceeded, the ED value over flag on 423, the ED value over timer set 424 and the 30 sec reference timer set 425 (corresponding to the timer  $TM_9$  in Fig. 10) are 60 taken.

In the event that the ED value is not exceeded, however, the ED count timer reset 426 is taken for the purpose of initial clear of the ED count.

65 Next, the upper-lower limit SW on 427 is

checked. This is for determining a fault if both the upper and lower limit switches which are not normally simultaneously operable are on, in which case the continued stop processing 70 step 428 is taken thereby keeping the door inoperative.

The limit SW 429 is checked. If the upper limit SW is on, the downward movement output is used; if the lower limit SW is on, the 75 upward movement output is used; and if neither the upper or lower limit switch is on, the operating direction flag 430 is used, all to determine a mode. The limit SW input signal is given priority over the operating direction 80 as a history mode. The operating direction flag, which is a stored in the temporary memory circuit 349 in Fig. 9, is off in view of the fact that it is entirely cleared at the time of power throw-in. In other words, the flag is 85 reversely indicative, i.e., the flag-off means an upward movement, and the flag-on the downward movement. In the case of flag off, therefore, the door downward movement reset/door upward output 431 is taken, followed by the operating direction flag on 432 90 in order to indicate the downward movement that follows. By these processes, the door operating direction after power throw-in is fixed at upward movement.

95 100 In the case where the operating direction flag 430 is on, by contrast, the door upward movement reset/door downward movement output 433 and the operating direction flag off 434 are taken, thus determining that the next operating direction is up. After setting the operating direction flag, the operation start process 435 is taken.

105 110 Next, the operation start processing step 435 will be explained with reference to Fig. 19.

In this process, before starting the operation, all related flags and timers are set and the lamp-on signal is produced.

Then, the ODI flicker flag on 440, the door 110 movement start flag on 441, the in-operation flag on 442, the start input process complete flag on 443, the lamp off timer reset 444 (corresponding to the timer  $TM_{12}$  in Fig. 10), the ED clear timer reset 445 (corresponding to the timer  $TM_{11}$  in Fig. 10), the ODI flicker timer set 446 (corresponding to the timer  $TM_5$  in Fig. 10), the lamp on 448, the obstruction ignoring timer set 449 (corresponding to the timer  $TM_6$  in Fig. 10), and the 125 msec reference timer set 450 (corresponding to the timer  $TM_3$  in Fig. 10) are taken in that order.

115 120 The in-operation processing 383 will be explained with reference to Figs. 20 and 21.

In this process, the states 304 and 306 125 shown in Fig. 6 are primarily executed. First, the operating direction flag 451 is checked, and if it is on, the door downward movement reset/door upward movement output 452 is always taken. After that, the upper limit SW 130 check 453 is made, and if it is on, the non-

lower limit stop processing 456 is taken. If the upper limit SW is off, the reverse mode 454 is checked. In the case where this mode 454 is on, the reverser timer is checked at 5 455. This timer is  $TM_5$  in Fig. 10 and when it is reset, it shows one foot up as shown in the state 308 in Fig. 6. Therefore, the next process to be taken is the lower limit stoppage. If the timer  $TM_5$  is set, by contrast, the operation is continued.

10 The operating direction flag 451 is checked and if it is off, the door upward movement reset/door downward movement output 457 is always repeated. Then, the lower limit SW 15 458 is checked, and if it is on, the lower limit detection flag 459 is checked. If the same flag is off, by contrast, it is immediately after the lower limit input, so that the lower limit detection flag on 460 is taken while at the 20 same time taking the motor stop delay timer set 461. This corresponds to the timer  $TM_2$  in Fig. 10. Next, the door movement time monitoring timer reset 462 is taken. This corresponds to the timer  $TM_8$  in Fig. 10.

25 In the case where the lower limit detection flag 459 is on, the motor stop delay timer is checked at 463. If it is reset, it confirms that the door has moved down for a predetermined length of time as shown in the state 304 in 30 Fig. 6, and therefore the following step to be taken is the lower limit stop processing 464.

35 According to the embodiment of the invention under consideration, the timer  $TM_2$  is set at 225 msec.

40 Next, the lower limit stop and non-lower limit stop processing will be explained with reference to Figs. 22 and 23, and the continued stop processing with reference to Fig. 23.

45 The start input discrete timer set 470, the obstruction processing/post-lower limit detection processing flag off 471, and the start input process complete flag on 472 are taken. The stoppage in response to the operating

50 command input is considered the same as the stoppage in response to the input to the upper or lower limit switch.

55 Next, the ED count timer set 473 is taken. This corresponds to the timer  $TM_{10}$  in Fig. 10.

60 In order to determine the lamp-on time, the two-minute or six-minute select signal set by the additional circuit 316 in Fig. 8 is checked at the lamp-on time 474, and also the lamp-off timer two minutes 475 or the lamp-off timer six minutes 476 is selected. Next, the ODi flicker timer reset 477, the ODi flicker flag off 478 and the ED clear timer set 479 are taken. This corresponds to the timer  $TM_{11}$  in Fig. 10 which is set at six minutes in this embodiment of the invention. Next, the 30-sec reference timer set 480 is taken.

65 The next steps to be taken include the inoperation flag off 481, the d or d upward movement reset/door upward movement reset 482 and the door movement time moni-

toring timer reset 483 are executed.

70 The timer processing 368 in the main flow chart of Fig. 14 will be explained below with reference to Figs. 24 to 27. In the processing sections of this flow chart, the number of steps of each section are counted by itself and used as a timer, and each timer counter corresponds to a related element in Fig. 10. In the flow charts under consideration, marks 75 will be attached to clarify the correspondence on the map.

75 The 15.625 msec timer counter updating 490 is taken and the time over of the timer  $TM_1$  is checked for at the timer over 491. One 80 cycle of the main flow chart includes 97 steps. When this is counted in four bits, a time over occurs at the 16th time, resulting in an overflow. One step is 10  $\mu$ sec, so that one cycle corresponds to  $16 \times 97$  steps

85  $10 \mu$ sec = 15.52 msec. The time of 15.625 msec was considered because of the relation with a higher order counter contents 125 msec, and it is assumed that the basic parts already include an error of about 1%.

90 The output of the time over 491 is produced at intervals of 15.625 msec, which output is processed through the motor stop delay timer counter updating 492 (timer  $TM_2$ ) and the 125 msec reference timer counter updating 95 493 (timers  $TM_3$ , which count + 2 each), with the result that the overflow time of 25 msec at the time over 494 is assured.

95 The next step, i.e., the receiving established timer correction 495 will be described later.

100 In the timer correction for this step, the discrete timer is not updated. In the absence of the receiving established timer correction, the start input discrete timer counter 496 is checked. When the count is not zero, the

105 timer counter updating 497 (timer  $TM_4$ ) is executed and checked at the time over 498. If there is a time over, the start input process complete flag off 499 is taken.

110 The ODi flicker counter 500 is checked.

115 When the count is not zero, the timer counter updating 501 (timer  $TM_5$ ) is executed and checked at time over 502. If there is any time over, the ODi flicker processing step 503 is taken. In other words, the ODi is made to flicker by the ODi flicker flag, and thus the conditions 300 and 302 in Fig. 12 are executed.

120 Next, the obstruction ignoring timer counter is checked at 504. If it is not zero, the timer counter updating 505 (timer  $TM_8$ ) is taken and checked at time over 506. If there is a time over, the movement time monitoring timer processing step 507 is taken. At this step, the door movement start flag is made off 125 and the movement time monitoring timer is set.

130 Up to this point, the 2-sec reference timer count updating 508 (timer  $TM_9$ ) is executed and checked at time over 509. If there is a time over, it involves the passage of two

seconds.

Next, the movement time monitoring timer counter 510 is checked. If it is not zero, the timer counter updating 511 (timer  $TM_8$ ) is taken and checked at time over 512. If there is any time over, the movement time over processing is effected. In this case, the obstruction flag on and the reverse mode off are involved. In other words, a time over occurs 5 seconds after door start in the absence of an input from the upper limit switch, the lower limit switch or the obstruction limit switch. This output is equivalent to the obstruction detection.

15 Next, the 30-sec reference timer counter updating 514 (timer  $TM_9$ ) is taken and checked at time over 515. If there is any time over, the lapse of 30 seconds is involved.

The 30 sec reference timer set 516 is then 20 taken. This is for the reason that the 30-sec reference timer  $TM_9$  is base on the timer  $TM_8$ , and overflow is required at the count 15. The counter for the timer  $TM_9$  is set at "1".

The ED count timer counter 517 is 25 checked. If it is not zero, the timer counter updating 518 (timer  $TM_{10}$ ) is taken.

Next, the ED clear timer counter updating 519 (timer  $TM_{11}$ ) is taken and checked at the time over 520.

30 If there is a time over, the ED clear processing is effected at 521. In this process, the ED counter is cleared and the ED value over flag is turned off, attaining the condition equivalent to the state III in Fig. 11.

35 Next, the lamp-off timer counter updating 522 (timer  $TM_{12}$ ) is executed and checked for time over at 523. If there is any time over, the lamp off processing step 524 is taken.

Prior to explaining the receiving process 40 365 in the main flow chart of Fig. 14, the transmission-receiving system will be described again.

An example of the circuit for the transmitter 331 will be explained with reference to Fig. 45 28. Inverters 530, 531, resistors  $R_1$ ,  $R_2$  and a capacitor  $C$ , make up an oscillator circuit, the output of which is applied through an inverter 532 to a counter 543. The three lowest-order bits of the counter 543 are applied to the 50 decoders 545, 546 and 547, while the three highest-order bits are applied to the decoder 544. The outputs  $Q_1$  to  $Q_5$  obtained by decoding the highest three bits are equivalent to eight times the least bit  $Q_A$  of the counter 543. Thus the outputs  $Q_1$  to  $Q_5$  of the decoder 544 make up 40 bits. The outputs  $Q_1$  and  $Q_2$  are applied to a 3-input NAND 552, thereby making up a synchronizing signal of 16 bits. At output  $Q_3$ , the decoder 545 is 55 selected through the inverter 533, so that the three lowest bits of the counter 543 are decoded and the output of the decoder 545 is applied to an inverter 537 of open drain type (corresponding to six inverters). Thus the 60 same output sequentially scans the bit switch 65

548 with six contacts providing a bit setting part, and the on-off data is applied to the 3-input NAND 552 through the inverter 536. In similar fashion, by way of the output  $Q_4$  of the decoder 544, the decoder 546 is selected through the inverter 534, and the output of the decoder 546 scans the bit switch 549 (with six contacts) through the inverter 539 of open drain type (corresponding to six inverters). Also, by way of the output  $Q_5$  of the decoder 544, the decoder 547 is selected through the inverter 535, and the output of the decoder 547 is applied to the inverter 541 (with three inverters) of open drain type, thus sequentially scanning the bit switch 550 with three contacts. The inverters 538 and 540 of open drain type correspond to the stop bit SP, while the inverter 542 with three inverters 3 of open drain type corresponds to 85 one frame of stop bits FSP.

By this operation, the RF oscillator 551 making up a UHF oscillator section is subjected to on-off control by the three-input NAND 552, thus producing an electric wave 90 output of the transmitter 331 as shown in Fig. 13.

The data thus transmitted is received by the receiving circuit 330 including a super regeneration circuit, and then applied to the 95 logic processing circuit 311 including a bit setting circuit 321.

An embodiment of the bit setting circuit 321 is shown in Fig. 29. This circuit comprises bit switches 560, 561, 562, and diodes  $D_{11}$  to  $D_{10}$  and sequentially controls the 10-bit outputs of the logic processing circuits  $R_{00}$  to  $R_{10}$ , to  $R_{11}$  and  $D_{01}$  to  $D_{02}$ , so that only one bit is kept at "1" while the other nine bits are made "0" (in high impedance condition in spite of open drain type), with the result that the on-off data of the bit switches is collected by way of input ports  $I_1$  and  $I_2$ .

Fig. 30 shows a set pattern for collection of the bit switch data. The frame No. corresponds to the data, the data  $D_1$  to  $D_5$  corresponding to frame No. 0, the data  $D_6$  to  $D_{10}$  to frame No. 1, the data  $D_{11}$  to  $D_{15}$  to frame No. 2, and the frame stop bit to frame No. 3. Also, as a bit counter, an even number is 115 assigned to each bit between start bit SP and stop bit SP. The output pattern and the input port for collection of the bit switch data are also shown.

Next, the receiving process will be explained below with reference to Figs. 31 to 37. First, explanation will be made with reference to Fig. 31.

The obstruction limit SW check 570 is for 125 checking the limit SW of an obstruction and the operating direction while the door is in operation. When the door is not in operation, the number of processing steps is rendered coincident, as the detail thereof is shown in Fig. 37. If an obstruction is found by this 130 process or the operating direction limit SW is

on, the status flag (located within the condition indication register of Fig. 9) is set.

The next step is the checking of the obstruction limit SW input 571 which is effected

- 5 by checking the above-mentioned status flag. If the status flag is on, a jump is made to GFC1. When the status flag is off, on the other hand, the sync signal counter updating 572 is taken. The sync signal counter is
- 10 provided by eight bits as shown in Fig. 10 within the temporary memory circuit 349 shown in Fig. 9. It is determined whether or not the value of the above-mentioned counter is maintained for longer than a predetermined length of time. In other words, the maximum value of the waveform applied as an original sync signal is set. And if the counter value is larger than that maximum value, an abnormality is judged and a jump is made to GFC1.
- 15 20 If the result of the step sync signal counter 2 upper limits 573 is "No" the step "the received data is 0" is taken at 574, thus determining whether or not the data is zero, i.e., whether or not the sync signal is ended.
- 25 30 If the data is not zero, the processes are returned to the obstruction limit SW check 570. The loop L<sub>1</sub> shown in the drawing is repeated till the received data becomes zero. If the data is zero at the step 574 "received data = 0", the sync signal counter 2 lower limit 575 is checked. In other words, the maximum value of the waveform applied as an original sync signal is set, and if the count is lower than that, an abnormal condition is
- 35 40 judged and a jump is made to GFC1. If the result of the sync signal counter 2 lower limit value 575 is "Yes", the DiPSW read output pattern initial value set 576 and the frame No. initial value set 577 are taken as shown in Fig. 30.

Next, the flow chart of Fig. 32 will be explained.

The sampling timing counter initial value set 578 is taken. In this process, with the next bit counter initial value set 579 set, the length of time required for processing the sync signal counter 2 lower limit 575, the DiPSW read output pattern initial value set 576 and the frame No. initial value set 577 in Fig. 31 is corrected as an error before the sampling start.

The obstruction limit SW check 580 checks the obstruction of the operating direction limit switch when the door is in operation. When the door is not in operation, the number of processing steps is made coincident with each other, as the detail thereof is shown in Fig. 37. In this process, in the presence of an obstruction or when the operating direction limit SW is on, the status flag (located in the condition indication register of Fig. 9) is set.

The next process of checking the obstruction limit SW input 581 is performed by checking the above-mentioned status flag.

65 When the status flag is on, a jump is made to

GFC1.

Next, the start bit sampling 582 is checked. As mentioned above, the sampling period is 1/32 for the start bit, and 1/16 for the others. If the answer is "Yes" in this step, the sampling counter updating 583 updates by + 2 to 1/32, while the sampling counter

584 updates by + 1.

The sampling time over 585 is checked, 75 and if the time is not yet over, the obstruction limit SW check 580 is returned to. The loop L<sub>2</sub> shown in the drawing is repeated until a sampling time over.

The number of processing steps of the loop 80 L<sub>2</sub> in Fig. 31 is rendered the same as the number of processing steps of the loop L<sub>2</sub> of Fig. 32. If the answer at the sampling time over 585 is "Yes", the sampling error correction 586 is taken.

85 90 The number of processing steps at the L<sub>2</sub> loop is 32. Therefore, 32 processing steps per loop multiplied by 1/16 equals two processing steps per loop. Thus the value of the lower digits of the sync counter is counted as two processing steps for each count, thus correcting the error.

Next, the flow chart of Fig. 33 will be explained. The received data is collected into the carrier at 578. This carrier is included in 95 the condition indication register 346 shown in Fig. 9. Next, it is determined at the frame No. 3 579 whether or not the frame No. 3 is involved, i.e., whether or not the frame stop bit FSP is involved. If it is involved, a jump is 100 made to GFC3. If the answer is "No", on the other hand, the next step is taken to check the start bit 580. Whether or not it is a start bit is judged with reference to the bit count. If the bit count is zero, a jump is made to GFC4.

105 110 115 If the bit count is not zero, by contrast, the next step is taken thereby to check the stop bit 581. Whether or not a stop bit is involved is determined from the bit count. If the bit count is 14, a jump is made to GFC5.

120 125 130 If it is not a stop bit, on the other hand, the DiPSW output D<sub>01</sub> and D<sub>02</sub> reset 582 and the DiPSW read output pattern load 583 are taken. This is followed by the checking of the frame No. 1 584. If the frame No. is not 1, 116 the DiPSW output 0 to 3 output 585 is taken. Then the output pattern 586 is checked, and if it is zero, the DiPSW output D<sub>01</sub> output 587 is taken; while if the above-mentioned output pattern is zero, on the other hand, the DiPSW output D<sub>01</sub> reset 588 is taken. As will be seen from the output pattern, R<sub>00</sub> to R<sub>03</sub> are a 4-bit latch, while D<sub>01</sub> is a 1-bit latch. Because of this configuration, the above-mentioned method for setting the output pattern is used.

125 130 This is also the case with the DiPSW output 4 to 7 output 589, the checking of the output pattern 590, the DiPSW output D<sub>01</sub> output 591 and the reset of the DiPSW output D<sub>02</sub> at 592 for frame No. 1.

130 Next, the flow chart of Fig. 34 will be

explained. After it is determined that a stop bit input is involved by the checking of the start bit 581 in Fig. 33, the stop bit normal 593 checks to see that the particular signal is a stop bit, i.e., "1". If a "0" input is involved, it is not a stop bit. This is not a normal condition and therefore subsequent sampling steps are not taken, but a jump is made to GFC1.

10 If the checking of the stop bit normal 593 shows that a normal stop bit is involved, the next step is taken. The checking of the received data 594, the obstruction limit SW check 595 and the obstruction limit SW input 596 are repeated. In the meantime, after confirming at the received data 594 that the received data is "0", this loop is left and transferred to the next sampling counter initial value set 598. After that, a jump is made to GFC10. In this process, the level check is effected at the received data 594. In view of the fact that a new sampling is started from the fall point of the particular signal, the error up to that point of sampling is eliminated.

15 25 If the output pattern is not "0" as a result of the checking at the "output pattern = 0" at 607, the processing in the same frame is being conducted, and the output pattern updating (double) 610 is taken.

20 30 The next step is the sampling counter initial value set 610, followed by the bit counter updating (+ 2) at 611. A jump is made to GFC9 shown in Fig. 32.

In Fig. 35, a jump is made to GFC8 in response to a data coincidence. This requires an average processing time of 80 msec in the receiving process flow chart (because one bit requires 2 msec and one frame 40 bits).

35 As a result, the receiving process 365 in Fig. 14 greatly affects the timer processing 368. To prevent this inconvenience, according to the embodiment under consideration, the 15.625 msec timer at the timer processing 368 is called five times at the timer counter correction 612. By approximate processing, the main timer is thus corrected.

40 45 Next, the start input discrete timer set 613 is taken, followed by the receiving process counter zero clear/receiving i/O port reset 614.

50 55 After it is decided that a start bit input is involved at the start bit 580 in Fig. 33, the start bit normal 597 checks to see that the particular signal is a start bit, i.e., "0". If it is a "1" signal, by contrast, it is not a start bit, and therefore a normal receiving condition is not involved, so that subsequent sampling processes are eliminated. Instead, a jump is made to GFC1.

60 65 If the checking at the start bit normal 597 shows a normal start bit, the next step, i.e., the sampling counter initial value set 598 is taken.

The process shown in Fig. 35 is made in the case where it is determined that the frame

No. 3 is involved by the checking of the frame No. 3 579 in Fig. 33.

Whether or not a stop bit is involved is determined by a bit counter at the stop bit 70 599. If the bit count is 8, 10 or 12, the "received data = 0" is taken at 600.

If the bit count is any one of the above-mentioned values, the received data must be "1", in which case a jump to GFC7 shows a 75 normal condition. If the received data is "0", by contrast, the receiving condition is abnormal and a jump is made to GFC1.

Also, if the checking of the stop bit 599 shows that the count is 14, the "received 80 data = 0" 601 is checked. When the bit count is 14 as shown above, the received data is required to be "0", and the jump to GFC8 is normal. If the received data is "1", on the other hand, the receiving condition is 85 abnormal and a jump is made to GFC1.

Fig. 36 shows a continuation of the processes from Fig. 33. By checking the "frame No. = 2" at 602, the input port of the DiPSW set is discriminated. If frame No. = 2 as 90 shown in Fig. 30, the input port is  $I_2$  corresponding to DiPSW inputs 11 to 15. Thus the DiPSW inputs 11 to 15 are checked at 605, and if it is "1", the "received data = 1" at 604 is checked. If the signal is "0", by 95 contrast, the "received data = 0" at 606 is checked. If coincidence is attained as a result of checking, the "output pattern = 0" at 607 is checked. In the case of failure to coincide, on the other hand, the receiving process counter zero clear/receiving process i/O port reset 614 is taken.

If the frame No. is not 2 in this case, the input port is  $I_1$ , which corresponds to the DiPSW inputs 1 to 10. Thus, the DiPSW 105 inputs 1 to 10 are checked at 604, and if it is "0", the "received data = 0" at 606 is checked. If coincidence is attained, the "output pattern = 0" at 607 is checked. In the case of coincidence failure, by contrast, the 110 receiving process counter zero clear/receiving process i/O port reset 614 is taken.

The next step to be taken is the checking of the "output pattern = 0" at 607. If the output pattern is "0", it means that the checking 115 of the data 5 bits is completed, and it is necessary to set a new data collection pattern for the next frame.

For this purpose, the output pattern initial value set 608 is taken, and a "1" is set as an 120 output pattern. Also, the frame No. updating (+ 1) 607 is taken. The next step to be taken is the sampling count initial value set 610, followed by the bit counter updating (+ 2) at 611. Then a jump is made to the position of 125 GFC9 shown in Fig. 32.

The diagram of Fig. 37 shows the manner in which the obstruction limit SW is checked. First, the in-operation flag 615 is checked. Specifically, while the door is in operation, the 130 obstruction SW 616 is checked. If the ob-

struction SW is on, the status flag set 620 is taken. In the case where the obstruction SW is off, on the other hand, the operating direction limit SW is checked at 617. If it is on, 5 the status flag set 620 is taken. When it is off, on the other hand, the status reset 618 is taken.

In the event that the in-operation flag 615 is off, i.e., the door is stationary, coincidence 10 with the number of steps required for operation is required. Otherwise, the timer must be changed in function between stoppage and operation of the door. Thus the step number coincidence 619 is taken.

15 An application of the apparatus of the present invention will be described below. According to the foregoing embodiment, for the purpose of time control, part of the temporary memory circuit is used as timing means for 20 timing operation for each predetermined step. This construction is low in cost but not very high in timing accuracy. One method for improving the timing accuracy is to use means for counting the time alone. Specifically, a timing circuit is used which is started 25 by the program memory circuit and in which a specific value is settable. Apart from this, a circuit for generating a timing pulse at predetermined intervals of time may be connected to 30 the input-output circuit, so that each timing pulse input is processed prior to the program in execution.

By doing so, the timing is processed by 35 counting the timing pulses or by use of an input signal of a specific length of timing. This method is generally called an interruption control.

In the aforementioned embodiment, an 40 example of basic mode transfer of the door operating device includes a cycle of upward movement, stop, downward movement and stop. As another application of the apparatus of the invention, however, the example of basic mode transfer as described below may 45 of course be utilized.

In response to each operating input signal, the operation and stop are repeated, and if 50 the door operating device reaches the upper or lower limit position, it is stopped. In response to the next operating input signal, the operating direction is reversed, so that the door is moved in accordance with the command of the operating direction.

In other words, the upward movement and 55 stop are repeated and also, the downward movement and stop are repeated.

In the aforementioned embodiment, the operating input signal is not able to directly designate the direction of door movement. An 60 upward movement command switch and a downward movement command switch may be added to the additional circuit, whereby in response to an input signal to either switch, the door is moved in the direction designated 65 by that switch. This is easily realized only by

adding the above-mentioned process to the processing program.

Even according to the embodiment under consideration, it is possible to directly designate the direction of door movement. This is 70 by inserting a switch in parallel to the lower limit switch and the upper limit switch in the circuit to which the outputs from the upper and lower limit switches are applied. In this 75 case, if the upper limit switch is on, the downward movement command is issued, while if the lower limit switch is on, the upward movement command is issued, as easily understood.

80 In the above-described embodiment, the conditions change after detection of an obstruction in such a manner that the door moving up stops while the door moving down moves up for a predetermined length of time 85 after stoppage for a predetermined period of time. After detection of an obstruction, the process includes a control according to the condition of the door in operation. Specifically, the door is reversed in operation, or the 90 stoppage thereof is eliminated for a predetermined length of time, or the door is moved up not for a predetermined length of time but up to the upper limit point, thus widening the freedom of the condition change processing 95 control.

As another alternative method, during the process after detection of an obstruction, no new operating input signal is accepted, while only after completion of the above-mentioned 100 process, a new operating input signal is accepted.

Still another alternative method is such that regardless of the process being conducted after detection of an obstruction, a new operating input may be accepted.

In the above-mentioned embodiment, the operation time of the door operating device is controlled in such a manner that unless a detection signal of the door operating device 110 is not applied within the operating time, it is judged as abnormal. Due to this operation time control, it is sufficient to provide a condition different from the door in operation. Thus the processes as mentioned below may be 115 taken.

1. The door operating device is stopped.
2. The door operating device is reversed.
3. If the door operating device is in opening operation, it is stopped; while if it is in closing operation, it is reversed to opening operation for a predetermined length of time.
4. If the door operating device is in opening operation, it is stopped; while if it is in closing operation, it is reversed to opening operation.

In the case 2, 3 or 4 above where the door operation is reversed in direction, it may be stopped for a certain period of time.

Still another conceivable method is such 130 that a new operating input signal is not ac-

cepted before the above-mentioned process is completed. Notwithstanding, a new operating input signal may be accepted during the same process.

5 In the above-mentioned embodiment, the direction input from the condition detector is not given priority in the execution processing sequence. Instead, such a condition detector may be given priority in the processing in 10 what is called the interruption control where it is processed prior to the execution program. Further, a safety device may of course be added or priority may be given to a specific input signal as mentioned above, thereby improving the system performance of the door 15 operating device.

It will thus be understood that the manner of control is set in accordance with the data stored in the program memory circuit which 20 make up a processing program for the door operating device, thereby making possible a versatile control apparatus provided with an additional function only by changing the stored data.

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#### CLAIMS

1. A door operation control system comprising drive means arranged to drive a door between first and second positions; control means arranged to selectively connect the drive means to a source of electrical power to effect operation thereof; limit detector means responsive to the arrival of the door at the second position for applying a signal to the control means to effect deactivation of the drive means; and timing means responsive to the start of operation of the drive means to move the door in a direction from the first position to the second position for controlling 40 the control means to activate the drive means to drive the door in a direction from the second position toward the first position after a predetermined period of time subsequent to the start in the absence of an electrical signal 45 from the limit detector means.

2. A system according to Claim 1, wherein the timing means includes means to control the control means to deactivate the drive means and then to activate the drive 50 means to move the member in a direction from the second position toward the first position subsequent to the expiration of said predetermined period of time.

3. A system according to Claim 1 or 2, 55 including means for manually initiating the generation of an input signal, the control means being responsive to the input signal from the manual input signal generation means to effect alternat activation and deactivation of said drive means, and said timing means controlling the contrl means to activate said drive means to move the door in a direction from the second position toward the first position subsequent to the expiration of 60 said predetermined period of time in the ab- 65

sence of an electrical signal from the limit detector means or the manual input signal generation means.

4. A system according to Claim 3, 70 wherein the control means includes means for ignoring the input signal from the manual input signal generation means during the driving of the door in a direction from the second position toward the first position subsequent to 75 the expiration of the predetermined period of time.

5. A system according to Claim 3 or 4, 80 wherein the control means is responsive to a leading edge of the input signal except during a predetermined period of time subsequent to a trailing edge of the input signal to which the control means has been responsive.

6. A system according to any one of the preceding claims, including obstruction detection means for detecting interception of the door by an obstruction between the first and second positions, the control means being responsive to the obstruction detection means to activate the drive means to drive the door 90 in a direction from the second position toward the first position and the timing means controlling the control means to activate the drive means to move the door in the direction subsequent to the expiration of the predetermined period of time in the absence of the electrical signal and an electrical signal from the obstruction detection means.

7. A system according to any one of Claims 1 to 5, including further limit detection 100 means responsive to the arrival of the door at the first position for applying a signal to the control means to effect deactivation of the drive means, the timing means including means for controlling the control means to 105 effect deactivation of the drive means at the expiration of the predetermined period of time in the absence of an electrical signal from the further limit detection means.

8. A system according to Claim 7, including 110 obstruction detection means for detecting interception of the door by an obstruction between said first and second positions, the drive means being deactivated in response to the obstruction detection means while the door moves in a direction from the second position to the first position.

9. A system according to any one of the preceding claims, wherein the control means includes means for stopping the movement of 120 the door when the door has been moved by a predetermined distance from a position at which the direction of movement of the member is reversed from a direction toward the second position to a direction toward the first 125 position.

10. A system according to any one of the preceding claims, wherein the control means includes means for stopping the movement of the door when the door has been moved 130 during a predetermined time from a time at

which the direction of movement of the door is reversed from a direction toward the second position to a direction toward the first position.

5 11. A door operation control system comprising drive means arranged to drive a door between upper and lower positions; control means arranged to selectively connect the drive means to a source of electrical power to effect operation thereof; manual input means for initiating the generation of a manual input signal to control the control means; upper position detector means responsive to the arrival of the door at the upper position for generating an upper position signal; lower position detector means responsive to the arrival of the door at the lower position for generating a lower position signal; obstruction detection means for detecting interception of the door by an obstruction between the upper and lower positions to generate an obstruction signal; timing means responsive to the start of operation of the drive means for generating a timing signal after a predetermined period of time subsequent to the start in the absence of the manual input signal, the lower position signal, the upper position signal and the obstruction signal; wherein the control means controls the drive means such that;

30 (a) the door is movable in a direction from the lower position toward the upper position when the generation of one of the obstruction signal and timing signal occurs during operation to move the door in a direction from the upper position toward the lower position; and (b) the operation to move the door is stopped when the generation of one of the obstruction signal and timing signal occurs during operation to move the door in a direction from the lower position toward the upper position.

12. A door operation control apparatus comprising a door, a door operating device having a driving device for driving said door, a program memory circuit for storing door control data as a program in the form of a combination of command codes, a program counter for designating and updating the addresses of the command codes in said program memory circuit, a command register for temporarily storing the command codes read out of said program memory circuit, a command decoder for decoding the command code data stored in said command register, an operational processing circuit for performing calculations according to said command codes, a memory circuit for temporarily storing the history and the direction of movement of said door operating device controlled by the output of said operational processing circuit, an input-output circuit connected to said command decoder and arranged to receive a detection signal from a detector for detecting various conditions of said door operating device and a door operation command signal,

said input-output circuit controlling said door operating device, and a timing control circuit for controlling the timing of the control circuit as a whole, wherein command codes are sequentially read from said program memory circuit so that the detected conditions of the door operating device and the conditions of the program being executed are logically judged, thereby sequentially controlling said door operating device.

13. A control apparatus according to Claim 12, wherein said data on the history and the direction of movement stored in said temporary memory circuit are updated in response to each input of the door operating signal, the door in operation being stopped in response to the door operating input signal, the door in stationary state being urged in the direction reverse to the immediately preceding direction in response to said door operation signal.

14. A control apparatus according to Claim 12 or 13, wherein after power is switched on all the data stored in said temporary memory circuit are restored to initial conditions, thus stopping said door operating device, and the history and the direction of movement stored in said temporary memory circuit is updated in such a manner as to move the door upward in response to the next operating input signal.

15. A control apparatus according to Claim 12, 13 or 14, wherein the history of said temporary memory circuit is updated in such a manner as to stop the door in response to a input signal to a limit switch located in the way of the door moving in the direction associated with the detection signal produced from said condition detector.

105 16. A control apparatus according to Claim 12, wherein the history and the direction of movement stored in said temporary memory circuit are updated in such a manner that if an input signal is applied to an upper limit position switch making up a detection signal of said condition detector during the stationary state of said door in the presence of a door operating signal, said input signal is processed prior to the data on the direction of movement stored in said temporary memory circuit, thus causing the door to move as the next step.

17. A control apparatus according to Claim 12, wherein the history and the direction of movement stored in said temporary memory circuit are updated in such a manner that if an input signal is applied to a lower limit position switch making up a detection signal of said condition detector in the presence of a door operating input signal during the stationary state of the door, said input signal is processed prior to the data on the direction stored in said temporary memory circuit, thus causing the door to move up as the next step.

18. A control apparatus according to Claim 12, wherein if a door operating input signal is applied during the stationary state of the door, said door operating device is kept in a stationary state in response to simultaneous application of input signals to an upper limit switch and a lower limit switch, which make up detection signals of said condition detector for detecting said door operating device.

10 19. A control apparatus according to Claim 12, further comprising timing means controlled by the output from said operational processing circuit used for timing control of said door operating device, said timing means being set at a timing value and actuated after actuation of said door operating device, it being considered abnormal if a condition detection signal fails to be applied for said door operating device until said timing value reaches said set value.

15 20. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, the direction of movement of said door being reversed if a condition detection signal for said door operating device fails to be applied before said timing value reaches said set value.

20 21. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, said door being stopped for a predetermined length of time and then reversed in direction if a condition detection signal for said door operating device fails to be applied before said timing value reaches said set value.

25 22. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, said door being stopped if in opening operation, said door being opened if in closing operation, in the event that a condition detection signal for said door operating device fails to be applied before said timing value reaches said set timing value.

30 23. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, said door being stopped if in opening operation, said door being opened after stoppage for a predetermined length of time if in closing operation, in the event that a condition detection signal for said door operating device fails to be applied before said timing value reaches said set value.

35 24. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, said door being stopped if in opening operation, said door being opened for a predetermined length of time if in closing operation, in the event that a condition detection signal for said door operating device fails to be applied before said timing value reaches said set value.

40 25. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, said door being stopped if in opening operation, being stopped, said door, if in opening operation, being stopped, said door, if in closing operation, being opened for a predetermined length of time after stoppage for a predetermined length of time, in the event that a condition signal for said door operating device fails to be applied before said timing value reaches said set value.

45 26. A control apparatus according to Claim 19, wherein said timing means is set at a timing value and actuated after actuation of said door operating device, said door being stopped in the event that a condition detection signal for said door operating device fails to be applied before said timing value reaches said set value.

50 27. A control apparatus according to Claim 12, further comprising a radio receiver, said input-output circuit further including input means impressed with a code signal of a code setting means for setting a code specific to a door operating device and a signal received from said radio receiver, the received signal from said radio receiver being read, a logic decision being made on the basis of said received signal and the code signal from said code setting means, thereby producing a control command to said door operating device.

55 28. A control apparatus according to Claim 27, wherein said received signal has a specific pattern data of a predetermined length at the final part thereof, said door operation remote control further comprising means for confirming that said specific pattern data coincides with the data stored in said temporary memory circuit, and means for logic decision on the basis of said received signal and said code signal, thereby producing a control command to said door operating device.

60 29. A control apparatus according to Claim 27, further comprising counter means controlled by the output of said operational processing circuit, a logic decision being made on said specific signal pattern making up part of said received signal, said counter means counting the length of said signal pattern, the resulting count being used to calculate the sampling period of the received data following said specific signal pattern in said received signal, said received data being read at each of said sampling period, a logic decision being made on the basis of said received data and said code signal from said code setting means, thereby producing a control command to said door operating device.

65 30. A control apparatus according to Claim 29, wherein said received data is read only in the case where the count of said

counter means is included in a predetermined count range.

31. A control apparatus according to Claim 29, wherein said received data has a 5 specific pattern signal at intervals of predetermined length, the sampling period of said data being corrected on the basis of said specific pattern signal.

32. A control apparatus according to 10 Claim 20, wherein the number of steps for reading out the command codes from said program memory circuit for counting the length of said specific signal pattern is rendered to coincide with the number of steps for 15 reading out the command codes from said program memory circuit for sampling the data following said specific signal pattern.

33. A control apparatus according to 20 Claim 27, further comprising timing means controlled by the output of said operational processing circuit for timing control of said door operating device, a logic decision being made on the basis of the received signal from 25 said radio receiver and the code signal from said code setting means, said timing means correcting the received signal processing time required to produce a control command to said door operating device, thereby optimizing the timing control of said door operating device.

34. A door operation remote control apparatus substantially as hereinbefore described with reference to, and as illustrated in, the accompanying drawings.

35 **AMENDED CLAIMS**

1. A door operation control system comprising drive means arranged to drive a door between first and second positions; control 40 means arranged to selectively connect the drive means to a source of electrical power to effect operation thereof; limit detector means responsive to the arrival of the door at the second position for applying a signal to the 45 control means to effect, deactivation of the drive means; and timing means responsive to the start of operation of the drive means to move the door in a direction from the first position to the second position and for controlling the control means to activate the drive 50 means to drive the door in a direction from the second position toward the first position after a predetermined period of time subsequent to the start in the absence of an electrical signal from the limit detector means caused by the absence of drive to the limit 55 detector means or by defective limit detector means.

2. A system according to Claim 1, 60 wherein the timing means includes means to control the control means to deactivate the drive means and then to activate the drive means to drive the door in a direction from the second position toward the first position subsequent to the expiration of said 65

predetermined period of time.

3. A system according to Claim 1 or 2, including means for manually initiating the generation of an input signal, the control 70 means being responsive to the input signal from the manual input signal generation means to effect alternate activation and deactivation of said drive means, and said timing means controlling the control means to activate said drive means to drive the door in a direction from the second position toward the first position subsequent to the expiration of said predetermined period of time in the absence of an electrical signal from the limit 75 detector means or the manual input signal generation means.

4. A system according to Claim 3, wherein the control means includes means for ignoring the input signal from the manual 80 input signal generation means during the driving of the door in a direction from the second position toward the first position subsequent to the expiration of the predetermined period of time.

5. A system according to Claim 3 or 4, wherein the control means is responsive to a leading edge of the input signal except during a predetermined period of time subsequent to a trailing edge of the input signal to which the 90 control means has been responsive.

6. A system according to any one of the preceding claims, including obstruction detection means for detecting interception of the door by an obstruction between the first and 100 second positions, the control means being responsive to the obstruction detection means to activate the drive means to drive the door in a direction from the second position toward the first position and the timing means controlling the control means to activate the drive means to drive the door in the direction 105 subsequent to the expiration of the predetermined period of time in the absence of the electrical signal and an electrical signal from the obstruction detection means.

7. A system according to any one of Claims 1 to 5, including further limit detection means responsive to the arrival of the door at the first position for applying a signal to the 110 control means to effect deactivation of the drive means, the timing means including means for controlling the control means to effect deactivation of the drive means at the expiration of the predetermined period of time 115 in the absence of an electrical signal from the further limit detection means.

8. A system according to Claim 7, including obstruction detection means for detecting interception of the door by an obstruction 120 between said first and second positions, the drive means being deactivated in response to the obstruction detection means while the door moves in a direction from the second position to the first position.

9. A system according to any one of the 130

preceding claims, wherein the control means includes means for stopping the movement of the door when the door has been moved by a predetermined distance from a position at 5 which the direction of movement of the member is reversed from a direction toward the second position to a direction toward the first position.

10. A system according to any one of the preceding claims, wherein the control means includes means for stopping the movement of the door when the door has been moved during a predetermined time from a time at which the direction of movement of the door 15 is reversed from a direction toward the second position to a direction toward the first position.

11. A door operation control system as claimed in any one of the preceding claims, 20 including obstruction detection means for detecting interception of the door by an obstruction between the first and second positions to generate an obstruction signal; and wherein the control means controls the drive means 25 such that;

(a) the door is movable in a direction from the first position toward the second position when the generation of one of the obstruction signal and timing signal occurs during operation to move the door in a direction from the second position toward the first position; and 30 (b) the operation to move the door is stopped when the generation of one of the obstruction signal and timing signal occurs 35 during operation to move the door in a direction from the first position toward the second position.